

Trousers





Trousers

General Advantages of BRISAY

1 Patented heating system

Especially developed for the garment industry, our patented heating system saves energy costs up to 30 % and shortens the heating-up times of the ironing bucks.

2 Ironing bucks*

We provide a wide range of ironing bucks for your individual needs. The upper and lower bucks as well as the left and right ironing bucks are shaped perfectly through a special digital surface processing technique (CNC treatment).

3 Overlapping ironing

The special ironing buck design ensures all the surface area is covered by overlapping during the different pressing operations, this is especially important for finishing front and back parts, collar and shoulder parts (regardless of the size).

4 Isolated ironing bucks*

Our special isolation of the upper forms helps significantly reduce energy costs.

5 Covers for ironing bucks

The usage of high-quality materials provide a long working-life and optimal ironing results.

6 Cover exchange function*

The covers can be easily exchanged through a user-friendly exchange function incorporated into the programmer. To position the cover, the upper form is moved to a distance setting and afterwards into the closing position to hold the covering material in place while securing.

7 Spot light*

With the help of a spot light, the operator can easily position the interlinings for an optimal ironing process.

8 Vertical adjustment of the machine*

The height of the machine is ergonomically adjustable and therefore provides a more efficient work place.

9 Adjustable pedal*

The pedal is ergonomically adjustable and therefore provides a more efficient work place.

10 Construction units and components

BRISAY uses only the highest-quality components, produced by internationally known manufacturers, to ensure the best reliability of the machines.

11 Power supply

All machines are ready for installation and connection to a central power supply (steam, exhaust and air). Steam traps are standard equipment.

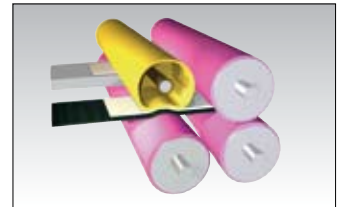
Please check for these numbers to see if those advantages apply for the specific model you are interested in.

VEIT KANNEGIESSER Fusing Machines

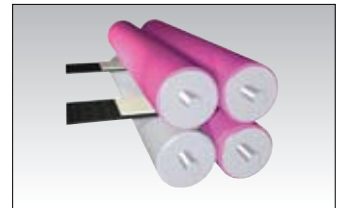
VEIT KANNEGIESSER has developed the best technology for effective and reliable fusing. Our long lasting quality is no coincidence. We offer technology for an ideal finishing result.

MultiStar DX

The machine series MultiStar DX with its modular system is designed to satisfy the individual demands of our customers. Every production line is unique, therefore, our fusing machines can always be individually configured.



FLEXO Double Pressure System DX-CFC



Double Pressure System DX-CU



AX 450

The new multi-purpose fusing machine AX 450 is the ideal solution for fusing a wide variety of interlinings and face fabrics. One side of the AX 450 is open to allow partial fusing. This is particularly useful for fusing of smaller areas on larger fabric pieces.

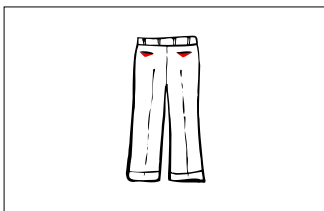


BX Fuse Master

The new Fuse Master BX series is a robust and reliable technology at an economical price. The series consists of a fusing machine with a width of 600 mm / 23.62 inch (BX 600) and a fusing machine with a width of 1000 mm / 39.37 inch (BX 1000). These fusing machines have an 800 mm / 31.5 inch long heating zone which is suitable for mixed productions.

For more detailed information about our product range please see our brochure "Fusing Machines".

BRISAY Underpressing Machines – Prefabrication for Small Parts



Operation:
Finish of flaps



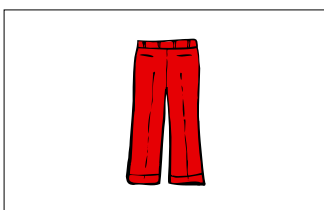
- Rapid exchange system for stretching templates: *Added flexibility for different flap models / Increases productivity*
 - Digital programmer (DPS-Touch): *Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity*
 - Separate program selection switch: *Allows quick change of programs when using DPS-touch programmer - Improves work station layout*
 - Flap ejector and collecting bin: *Increases productivity*
 - Automatic unloading and stacking device for flaps*: *Unloading of the flaps in pairs - Increases productivity*
 - Additional exchangeable template holder (without templates)*: *for a quick change when pressing different flap models - Increases productivity*
 - Deposit for 2 template holders*: *Optimises work station layout*
- Further advantages

1 2 4 5 6 8 9 10

**BRI-370/101
Flap pressing machine**

- 4-part stretching templates made of stainless steel: *Customized templates according to the flap design*
- Overlapping operational procedure: *Set of templates can be used for the next pair of flaps during the pressing cycle / Increases productivity*

- Individually opening stretching templates: *Facilitates the positioning*
- Stretching templates lowerable (optional add-on): *Templates with the flaps are lowered before unloading to the pressing buck in order to achieve the correct flap piping*



Operation:
Various Operations

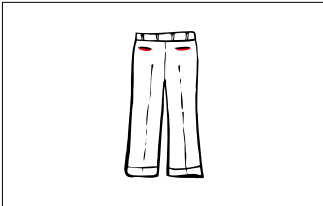


**BRI-150/101
Ironing table with surface**

- Suction capacity adjustable: *Added flexibility for all kind of fabrics*
 - Swivel arm and different buck shapes (at your choice) *: *Flexible system for different operations*
 - Rapid exchange cover frame: *Rapid exchange cover frame*
 - Dimension of surface: *900 x 650mm*
- Further advantages

1 5 8 9 10 11

Prefabrication of Upper Fabric Parts



Operation:

- BRI-148/101 : Finish of pockets
- BRI-380/101 : Finish of welt pockets
- BRI-385/101 : Finish of pockets
- BRI-388/101 : Finish of pockets



BRI-148/101 Ironing table for pockets (incl. iron BRI-3)

- Special buck shape: **Optimal buck design**
- Suction capacity adjustable: **Added flexibility for all kind of fabrics**

Further advantages

1 2 5 8 9 10 11



BRI-380/101 Welt pocket pressing machine, program controlled

- Special buck design: **Optimal buck design**
- Vertical head buck closing: **transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality**

- Digital programmer (DPS-Touch): **Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity**
- Separate program selection switch: **Allows quick change of programs when using DPS-touch programmer - Improves work station layout**
- Steam edge suction: **prevents damage to previously finished pressing areas during the pressing process / pleasant working environment**
- Bundle holding device *: **pneumatic clamping device for bundle production / Increases productivity**

Further advantages

1 2 4 5 6 7 8 10



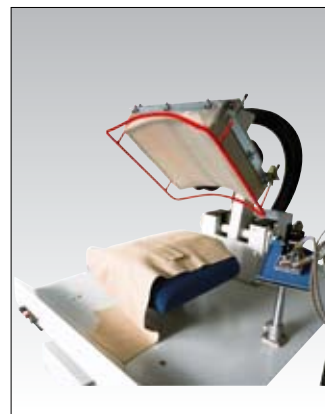
BRI-385/101 Pocket pressing machine (program controlled)

- Double buck set for tandem operation: **Pressing of 2 pockets at the same time**
- Linear travelling frame: **Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator**
- Vertical head buck closing: **transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality**

- Digital programmer (DPS-Touch): **Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity**
- Separate program selection switch: **Allows quick change of programs when using DPS-touch programmer - Improves work station layout**
- Manual operation via pedal: **Alternative operation without the use of programmer / added flexibility**
- Digital distance control: **Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric**
- Steam edge suction: **prevents damage to previously finished pressing areas during the pressing process / pleasant working environment**

Further advantages

1 2 4 5 6 8 9 10

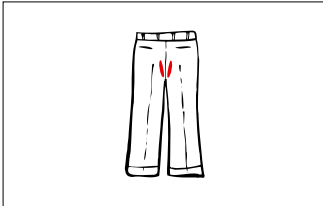


BRI-388/101 Pocket pressing machine (manual operation)

- Special buck design: **Optimal buck design**
- Steam edge suction: **prevents damage to previously finished pressing areas during the pressing process / pleasant working environment**
- Suction via knee rocker switch*: **Easy to use knee operated device for suction in addition to the pedal**
- Blowing via knee rocker switch*: **additional and ease- to use device for blowing besides the pedal**

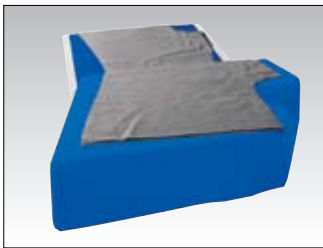
Further advantages

1 2 4 5 6 8 9 10



Operation:

Shaping effect in the trouser seat seam area / Special operation on very close-fitting styles, for extra comfort



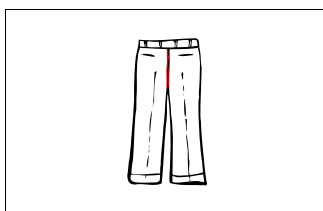
BRI-210/101

Trouser seat seam shaping machine

- Vertical buck closing (swivel-arm-frame): transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Shaping buck with separate steam injection: concentrated steam applied to the pressing good / Increases quality
- Shaping lengths programmable: Added flexibility for all kind of fabrics
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Pneumatic bundle holding and smoothing device*: deposit and clamping device for several trousers/ Increases productivity with bundle production

Further advantages

1 2 4 5 8 9 10



Operation:

Opening and pressing of trouser seat seams



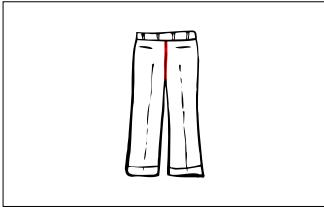
BRI-278/101

Trouser seat seam pressing machine (timer-controlled)

- Special buck shape: Optimal buck design
- Integrated sequential timer control for steam/suction, dwell time between steam and suction and head closing: semi-automatic operation controlled via adjustable electronic timer controls
- Suction via knee rocker switch*: Easy to use knee operated device for suction in addition to the pedal
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment

Further advantages

1 2 4 5 6 8 9 10



Operation:
Opening of trouser seat seam

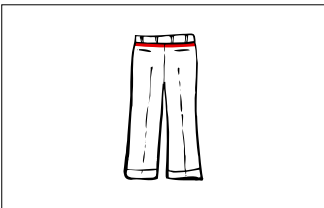


BRI-180/101
Ironing table for trouser seat seam
(incl. iron BRI-1)

- Special buck for trouser seat seam:
[Optimal buck design](#)

Further advantages

1 2 5 8 9 10 11



Operation:
Finish of trouser waistband (folding and pressing of waistband)



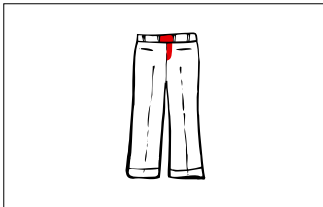
BRI-271/101
Waistband seam pressing machine
incl. iron BRI-1

- Special buck shape: [Optimal buck design](#)
- Suction via knee rocker switch*:
[Easy to use knee operated device for suction in addition to the pedal](#)
- Integrated sequential timer control for steam/suction, dwell time between steam and suction and head closing: [semi-automatic operation controlled via adjustable electronic timer controls](#)

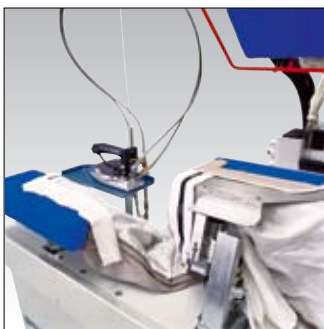
Further advantages

1 2 4 5 6 8 9 10





Operation:
Finish of left fly and waistband extension

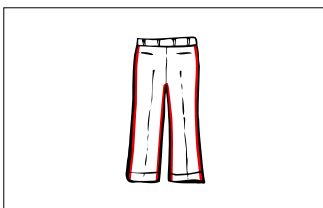


**BRI-250/101
Trousler waistband extension
pressing machine with template
(program controlled)**

- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Pressing templates made of stainless steel: Customized templates according to the trouser design
- Pressing template on moveable device: Added flexibility for various trouser sizes
- Pressing with zipper possible: A special buck construction prevents marks when pressing with the zipper in the trouser
- Unloading- and smoothing device*: Automatic unloading of the trouser after pressing cycle - Increases productivity
- Template swing-out device*: when also ironing the right fly on the same buck
- Ironing surface for right fly including buck, stand and BRI-3 steam iron*: separate ironing surface to iron the right fly (underlap) with an iron / Multi-use workstation
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment

Further advantages

1 2 4 5 6 8 9 10



Operation:
Opening of trouser legs (in- and out-side seams)

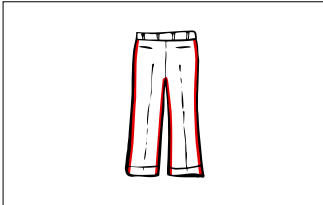


**BRI-263E/201
Trousler leg seams-pressing machine (timer-controlled)**

- Integrated sequential timer control for steam/suction, dwell time between steam and suction and head closing: semi-automatic operation controlled via adjustable electronic timer controls
- Electro-mechanical distance control (variable adjustment of the distance values between the pressing shape during the pressing process)*: avoids marks and shine on all types of fabric
- Seam clamp*: Trouser seam is clamped and stretched before opening of the seam / Facilitates the positioning and seam-opening

Further advantages

1 2 5 8 9 10



Operation:

Opening of trouser legs (in- and out-side seams)



BRI-264C/101

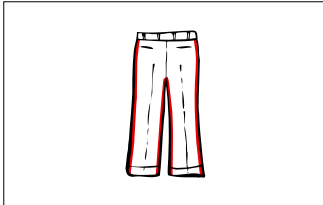
Trouser leg-seams-pressing machine (180° carousel)

- Vertical closing head buck: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Suction bucks: Separate suction of both bucks via pedal
- Suction 2-step*: Added flexibility when ironing different fabrics - avoiding marks
- Additional suction with buck rotating: Prevents displacement of pressing good during buck rotating

- Stretching device (light or heavy)*: for stretching the trouser legs before opening the seams - depends on the fabrics e.g. stretchable fabrics
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment

Further advantages

1 2 4 5 6 8 9 10



Operation:

Opening of trouser legs (in- and out-side seams)



BRI-184/201

Ironing table for trouser leg seams

- Special buck for trouser leg seams: **Optimal buck design**
- Stretching device (light or heavy)*: for stretching the trouser legs before opening the seams - depends on the fabrics e.g. stretchable fabrics
- Fine suction incl. selection switch* (light suction in order to avoid stretching of sensitive fabrics): **Optional suction combined with steam / Increases quality**
- Buck heating with steam or condensate (optional)*: **when ironing fabrics that are temperature sensitive**

Further advantages

1 2 5 6 8 9 10 11

BRI-186/101

Ironing table for trouser leg seams

- 2 special bucks for trouser leg seams: **Optimal buck design**
- Pneumatic rotateable bucks: **Improves work station layout**
- Integrated suction
- 2 turning hooks (turning the trouser during unloading)*: **Increases productivity**

Further advantages

2 5 8 9 10 11



BRI-188/201

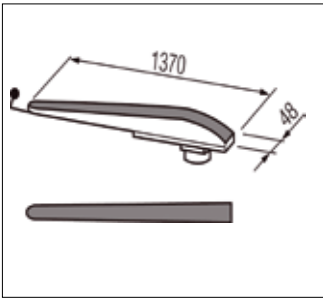
Ironing table for trouser leg seams

- 2 special bucks for trouser leg seams: **Optimal buck design**
- Stretching device (light or heavy)*: for stretching the trouser legs before opening the seams - depends on the fabrics e.g. stretchable fabrics
- Fine suction incl. selection switch* (light suction in order to avoid stretching of sensitive fabrics): **Optional suction combined with steam / Increases quality**
- Buck heating with steam or condensate (optional)*: **when ironing fabrics that are temperature sensitive**

Further advantages

1 2 5 8 9 10 11

VEIT Varioset Seam Ironing Tables



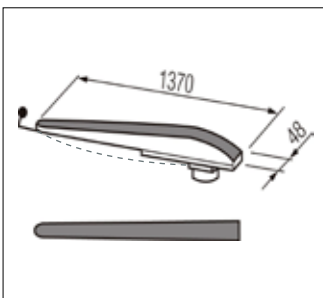
Operation:
Opening of the crotch and side seams



VEIT Varioset Trousers Seam Ironing Station Standard

The special ironing buck, which is mounted on the standard base module, guarantees easy opening of the crotch and the side seams and optimum hip ironing. The hip area can be ironed without problems due to the special shape of the buck. The standard trouser seam ironing station standard is available with a ladies trouser seam buck shape or a men's trouser seam buck shape – it is also available with a Timer unit as an option.

- Picture: standard base unit with suction, support stand, single kickerplate, air-vent grill, trouser seam buck men's wear with heating 1370 x 48 mm / 53.94 x 1.89 inch with prefitt cover, point right, spilltray with leg support, iron rest.



Operation:
Opening of the crotch and side seams

VEIT Varioset Trousers Seam Ironing Station with chain

The trouser seam ironing buck is completed with a chain tensioning system. The trouser seam is positioned correctly and there is no overstretching by the chain thus avoiding wrinkles. The ironing result is therefore better compared

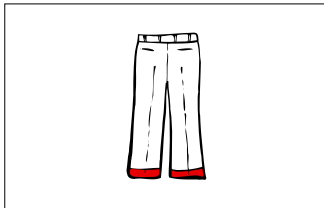


to the trouser seam buck standard. The trouser is held in place by the tensioning system therefore the operator's hands are free for ironing. The crotch seam and side seams of single legs as well as complete trousers can be opened in a minimum amount of time. The trouser seam ironing station with chain is available with a ladies trouser seam opening buck shape or a men's trouser seam opening buck shape.

- Picture: base module standard with suction, support stand, separated kickerplate, air-vent grill, trouser seam buck ladies' wear with heating and chain 1370 x 48 mm / 53.94 x 1.89 inch with prefitt cover, point right, Timer VEIT 7934, spilltray with leg support, iron rest.

Please find more information about our wide range of VEIT ironing tables in the „Irons and Ironing Tables“ brochure.

BRISAY Finish Pressing Machines



Operation:

Finish of trouser hems (cuffs) and hem crease pressing

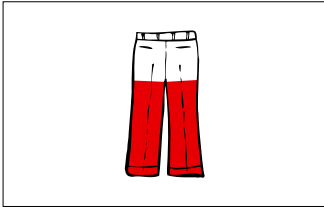


BRI-200/101

Trouser hem (cuffs) pressing machine

- 3-part stretching templates made of stainless steel (adjustable pressure levels): Optimal stretching of the trouser hem (cuffs) on various hem widths and kind of fabrics | Increases quality
- Bottom binding guide with optional raising device: Exact and even positioning of the bottom binding / Increases quality
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Electro-mechanical distance control (variable adjustment of the distance between the pressing shapes during the pressing process)*: to avoid marks and shine on all types of fabrics
- Machine height adjustment: for operation from standing or sitting position / Improves work station layout
- Pneumatic bundle holding device: deposit and clamping device for several trousers when using bundle production*: Increases productivity
- Stretching templates for shorts incl. folding table*
- Rapid exchange system for stretching templates*: Increases productivity when changing styles
- Suction on head shape*: Extended cooling process increases quality when pressing very sensitive fabrics

Further advantages
1 4 5 8 9 10



Operation:
Finish trouser legs and trouser crease



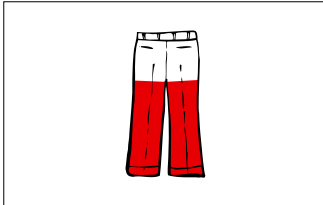
**BRI-222/101
Double leg pressing machine**

- Linear travelling frame: Eliminates obstruction in the loading area during positioning / free visibility to the pressing good, no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Stretching system on heads and lower bucks: trouser seams (in- and outside seams) are stretched in order to avoid marks. Lower stretching device returns only after the trouser is removed: Prevents marks at trouser seam area
- Head stretching device on swing-frame including re-tensioning device for stretch cover on head buck*: Allows exact positioning before head closing
- Quick-start in connection with swing-frame: After correct positioning, the head buck and the swing-frame move simultaneously onto the lower buck

- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Head guiding system with re-circulating ball bearings: Heavy buck weight is supported / long wearing due to precise head closing
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Separate suction in lower bucks: Makes the positioning of the trouser legs easier

- Digital distance control: Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric
- Additional suction in crotch area: Strong suction in order to support the positioning of the critical crotch area
- Re-tensioning device for stretch cover on head*: Compensation of the loss of fabric stretchiness

Further advantages
 1 4 5 8 9 10



Operation:
Finish trouser legs and trouser crease

BRI-222C/101
Double leg pressing machine
(180° carrousel)

- Pressing bucks in V-position: extended crease in trouser back
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Stretching system on heads and lower bucks: trouser seams (in- and outside seams) are stretched in order to avoid marks. Lower stretching device returns only after the trouser is removed / Prevents marks at trouser seam area
- Head stretching device on swing-frame including re-tensioning device for stretch cover on head buck*: Allows exact positioning before head closing
- Quick-start in connection with swing-frame: After correct positioning the head buck and the swing-frame move simultaneously to the lower buck
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity

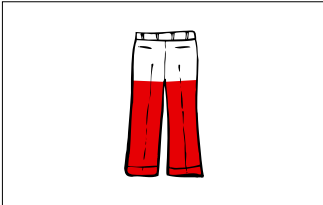


- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Head guiding system with re-circulating ball bearings: Heavy buck weight is supported / long wearing due to perfect head closing
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Separate suction in lower bucks: Makes the positioning of the trouser legs easier
- Digital distance control: Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric

- Additional suction in crotch area: Strong suction in order to support the positioning of the critical crotch area
- Re-tensioning device for stretch cover on head*: Compensation of the loss of fabric stretchiness
- Unloading device*: Automatic unloading after pressing / Increases productivity
- BRI-33 conveying belt (usable length 6 meters)*: Automatic transport of the trouser to the next work station (trouser topper pressing)

Further advantages

1 4 5 8 9 10



Operation:

Finish trouser legs and trouser crease

**BRI-220S/101
double leg pressing machine**

- Vertical head buck closing (scissor-vertical frame): transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Stretching system on heads and lower bucks: trouser seams (in- and outside seams) are stretched in order to avoid marks. Lower stretching device returns only after the trouser is removed / Prevents marks at trouser seam area

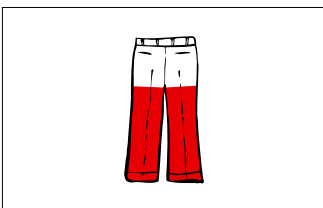


- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment

- Head guiding system with re-circulating ball bearings: Heavy buck weight is supported / long wearing due to precise head closing
- Separate suction in lower bucks: Makes the positioning of the trouser legs easier
- Additional suction in crotch area: Strong suction in order to support the positioning of the critical crotch area
- Re-tensioning device for stretch cover on head*: Compensation of the loss of fabric stretchiness

Further advantages

1 4 5 8 9 10



Operation:

Finish trouser legs and trouser crease

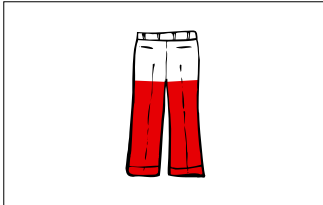


**BRI-221/101
Single-leg pressing machine
(program controlled)**

- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Trouser hem stretcher*: improved positioning before pressing, especially for washed-trousers
- Manual operation via pedal*: Alternative operation without the use of programmer / added flexibility
- Deposit: Improves work station layout

Further advantages

1 4 5 8 9 10



Operation:
Finish trouser legs and trouser crease



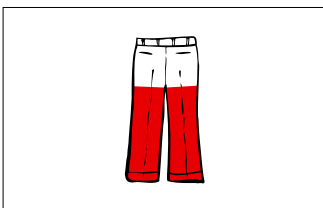
BRI-221/111
Single-leg pressing machine for wrinkle-free (program controlled)

- Electrical heating system for wrinkle-free up to 230 C: adjustable temperature control and easy access to the heating elements for maintenance

- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity

- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
 - Increased pressure up to 2,3 N/cm²
 - Trouser hem stretcher*: improved positioning before pressing, especially for washed-trousers
 - Manual operation via pedal*: Alternative operation without the use of programmer / added flexibility
 - Deposit: Improves work station layout
- Further advantages

1 2 4 5 8 9 10



Operation:
Finish trouser legs and trouser crease

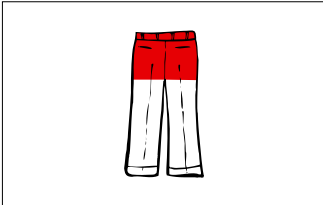


BRI-221E/101
Single-leg pressing machine (timer-controlled)

- Integrated timer sequential control for steam/suction, dwell time between steam and suction and head closing: semi-automatic operation controlled via adjustable electronic timer controls
- Electro-mechanical distance control (variable adjustment of the distance value between the pressing shapes during the pressing process)*: to avoid marks and shine on all types of fabric
- Lower buck steam via pedal*: Optional pre-steaming or pressing of velvet fabrics (steaming only without pressing!)

Further advantages

1 2 4 5 8 9 10



Operation:
Finish of trouser top including shaping



BRI-235/101
Trouser topper pressing machine
(program controlled)

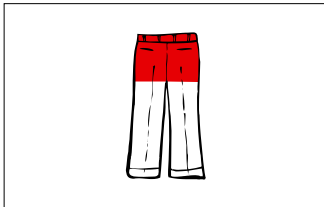
- Linear travelling frame: Eliminates obstruction of the loading area during positioning / free visibility to the pressing good / no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout

- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Blowing via knee rocker switch (suction knee rocker switch is standard)*: easy to use knee operated device for blowing in addition to the pedal
- Digital distance control: Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric
- Manual operation via pedal: Additional operation without the use of programmer / added flexibility
- Sequence control for programs*: Adjustable separate programs for each step of the topping operation, linked within one program
- Trouser waistband clamp and stretching device*: Automatic stretching of the waistband at side-body area - Improves handling

- Height quick adjustment system for waistband clamps*: Stretching distance can be adjusted to suit different styles – added flexibility for different fabrics (elastic fabrics)
- Hanging device (trouser is clamped in a special trouser clamp)*: the legs are not twisted during the top pressing / Increases quality
- Suction or blowing via selection switch*: Optional suction or blowing is activated automatically with lifting of the steam iron

Further advantages

1 2 4 5 6 8 9 10



Operation:
Finish of trouser top including shaping

**BRI-238/101
Trouser topper pressing machine
(timer-controlled)**

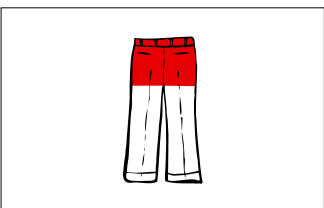
- Digital programmer BRI Compact (Compact control system) with Display: semi-automatic operation via sequential adjustable digital timer controls for steam/suction/blowing, dwell-time between steam and suction and closing head buck
- Digital programmer BRI Compact (Compact control system) with Display and function tracks*: automatic operation via digital track control automatically controls the machine via individual programs / consistent quality



- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Automatically blowing with head buck distance: Improves work station layout
- Trouser waistband clamp and stretching device*: Automatic stretching of the waistband at the side-body area / Improves handling
- Height quick adjustment system for waistband clamps*: Stretching distance can be adjusted to suit different styles / added flexibility for different fabrics (elastic fabrics)
- Blowing via knee rocker switch (suction knee rocker switch is standard)*: easy to use knee operated device for blowing in addition to the pedal
- Hanging device (trouser is clamped in a special trouser clamp)*: the legs are not twisted during the top pressing / Increases quality
- Suction or blowing via selection switch*: Optional suction or blowing is activated automatically with lifting of the steam iron

Further advantages

1 2 4 5 6 8 9 10



Operation:
Finish of trouser top including shaping

**BRI-231/101
Trouser topper pressing machine
(program controlled)**

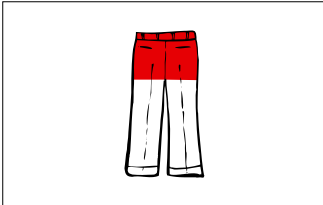
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity



- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Lower buck steam via pedal: Optional pre-steaming or pressing of velvet fabrics (steaming only without pressing!)
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Trouser waistband clamp and stretching device*: Automatic stretching of the waistband at the side-body area / Improves the handling
- Hanging device (trouser is clamped in a special trouser clamp)*: the legs are not twisted during the top pressing / Increases quality
- Manual operation via pedal*: Additional operation without the use of the programmer / added flexibility

Further advantages

1 2 4 5 6 8 9 10



Operation:

Finish of trouser top including shaping

BRI-231/111

Trouser topper pressing machine for wrinkle-free (program controlled)

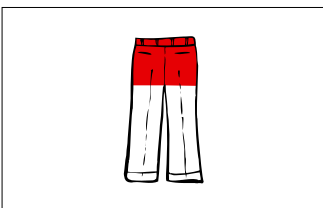
- Electrical heating system for wrinkle-free up to 230 C: adjustable temperature control and easy access to the heating elements for maintenance
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity



- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Increased pressure up to 2,3 N/cm²
- Manual operation via pedal*: Alternative operation without the use of programmer / added flexibility
- Trouserwaistbandclampandstretching device*: Automatic stretching of the waistband at the side-body area / Improves the handling
- Hanging device (trouser is clamped in a special trouser clamp)*: the legs are not twisted during the top pressing / Increases quality
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Table extension (inclined)* (additional place of deposit): Improves work station layout

Further advantages

1 2 4 5 8 9 10



Operation:

Finish of trouser top including shaping

BRI-231 E/101

Trouser topper pressing machine (timer-controlled)

- Integrated timer sequential control for steam/suction/blowing, dwell time between steam and suction and closing: semi-automatic operation controlled via adjustable electronic timer controls
- Electro-mechanical distance control (variable adjustment of the distance values between the pressing shape during the pressing process)*:

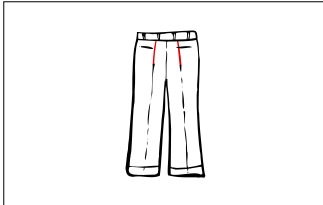


avoids marks and shine on all types of fabric

- Table extension (inclined)*: additional place of deposit / Improves work station layout
- Hanging device (trouser is clamped in a special trouser clamp)*: the legs are not twisted during the top pressing / Increases quality
- Trouserwaistbandclampandstretching device*: Automatic stretching of the waistband at the side-body area – Improves the handling
- Lower buck steam via pedal*: Optional pre-steaming or pressing of velvet fabrics (steaming only without pressing!)

Further advantages

1 2 4 5 8 9 10



Operation:

Trouser crease pressing (crease extends the trouser leg to the trouser top)

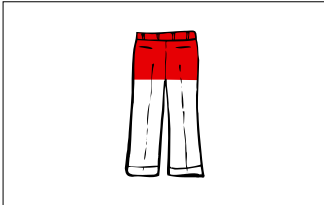


BRI-248/111

Trouser crease extension pressing machine

- Flat special buck: Optimal buck design / avoids stretching the trouser crease
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Integrated sequential timer control for steam/suction, dwell time between steam and suction and head closing: semi-automatic operation controlled via adjustable electronic timer controls
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Suction via selection switch*: Optional suction is activated automatically with lifting of the steam iron
- Suction via knee rocker switch*: Easy to use knee operated device for suction in addition to the pedal
- Hanging device (trouser is clamped in a special trouser clamp)*: the legs are not twisted during the top pressing / Increases quality

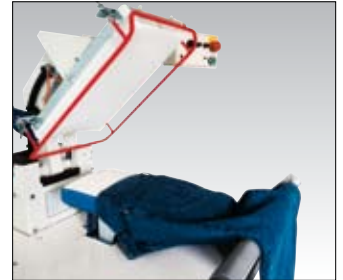
Further advantages
1 2 4 5 6 8 9 10



Operation:
Finish of trouser top including shaping

BRI-231E/301
Trouser topper pressing machine
for Jeans/Casuals
(timer-controlled)

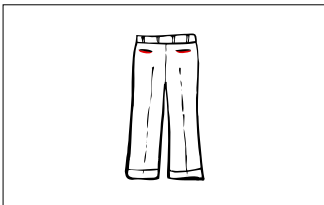
- Integrated timer sequential control for steam/suction/blowing, dwell time between steam and suction and closing: **semi-automatic operation controlled via adjustable electronic timer controls**
- Electro-mechanical distance control (variable adjustment of the distance values between the pressing shape during the pressing process)*: **avoids marks and shine on all types of fabric**



- Table extension (inclined)* (additional place of deposit): **Improves work station layout**
- Hanging device (trouser is clamped in a special trouser clamp)*: **the legs are not twisted during the top pressing / Increases quality**
- Trouser waistband clamp and stretching device*: **Automatic stretching of the waistband at side-body area / Improves the handling**
- Lower buck steam via pedal*: **Optional pre-steaming or pressing of velvet fabrics (steaming only without pressing!)**

Further advantages

1 2 4 5 8 9 10



Operation:
diverse operations

BRI-2068/101
Mini-utility pressing machine
(manual operation)

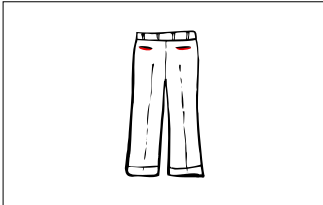
- Manual operation via pedal
- Utility buck shape: **to carry out different working operations**
- Steam edge suction: **prevents damage to previously finished pressing areas during the pressing process / pleasant working environment**
- Additional steam head buck via pedal: **for a manual finish of the upper sleeve area**



- Suction or blowing via selection switch*: **optional suction or blowing is activated automatically with lifting of the steam iron**
- Digital programmer (DPS-Touch): **Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity**
- Separate program selection switch: **Allows quick change of programs when using DPS-touch programmer / Improves work station layout**
- Sequential Timer control for steam/suction/blowing and head buck closing*: **semi-automatic operation controlled via adjustable electronic timer controls**
- Blowing via knee rocker switch*: **Easy to use knee operated device for blowing in addition to the pedal**
- Suction via knee rocker switch*: **Easy to use knee operated device for suction in addition to the pedal**

Further advantages

1 2 4 5 6 8 9 10



Operation:
diverse operations

BRI-2068E/101
Mini-utility pressing machine
(electro-pneumatic controlled)

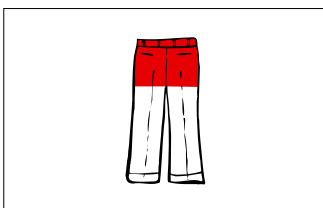
- Manual operation via pedal
- Utility buck shape: to carry out different working operations
- Electro-mechanical distance control: Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric



- Sequential Timer control for steam/suction/blowing and head buck closing*: semi-automatic operation controlled via adjustable electronic timer controls
- Steam lower buck via pedal*: for pre-steaming or finishing of velvet fabrics
- Blowing lower buck*: for finishing of velvet fabrics
- Table extension*: additional deposit / Improves work station layout

Further advantages

1 2 5 8 9 10



Operation:
Trousers Finish

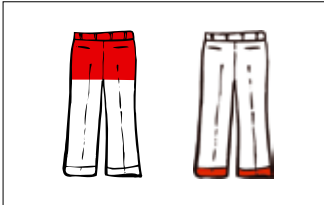


BRI-193/101
Finishing table for trouser top

- Special buck: Custom buck shapes and design for an optimal fit
- Hanging device (trouser is clamped in a special trouser clamp)*: the legs are not twisted during the top pressing / Increases quality
- Table extension (additional place of deposit)*: Improves work station layout

Further advantages

1 2 5 8 9 10 11



Operation:

Remove of marks between trouser and trouser hem (cuffs)



BRI-193/301
Finishing table for trouser hem (cuffs)

- Special workstation for trouser hem (cuffs): [Optimal buck design for trouser hem \(cuffs\) finish](#)
- Table extension (additional place of deposit)*: [Improves workstation layout](#)

Further advantages

1 5 8 9 10 11

Alternative



BRI-248 E/111
Trouser crease extension pressing machine (timer-controlled)

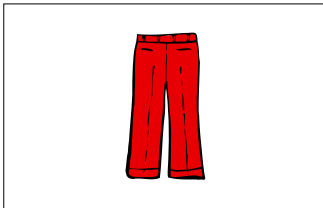
Operation:

Trouser crease pressing (crease extends the trouser leg to the trouser top)

Further advantages

1 2 5 8 9 10

VEIT Varioset Finish Ironing Tables



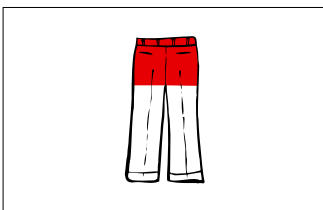
Operation:
Finishing of trousers



VEIT Varioset Trousler Leg Ironing Station

This table is particularly suitable for removing imperfections in seam and/or waistband areas. For this purpose, we recommend using this trouser ironing station and its all-purpose buck. A waistband clamp is standard and will keep trousers in place while the blowing function is being used. The trouser leg ironing station gives your trousers the finishing touch and guarantees excellent finishing quality in the waistband and lateral seam areas.

- Picture: base module S+B with suction and blowing, support stand, double kickerplate, air-vent chimney with display, spilltray, universal ironing buck trouser leg with clamp 1210 x 245 mm / 47.64 x 9.65 inch with industry soft cover, iron rest.



Operation:
Finishing of the hip area of trousers



VEIT Varioset Hip-Bow Ironing station

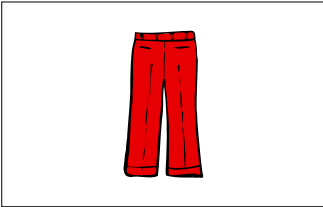
This table has been especially designed for finishing of hip-bow. The ironing result is a hip-bow without marks.

- Picture: base module S+B with suction and blowing, support stand, double kickerplate, air-vent chimney with display, spilltray, ironing buck hip-bow with industry soft cover, iron rest.

Please find more information about our wide range of VEIT ironing tables in the „Irons and Ironing Tables“ brochure.

The new Pants Finisher generation VEIT 8741

Our patented technology and equipment design makes this generation of Pants Finisher unique. Its multi-purpose modular design offers every desired solution from the simple and cost-efficient version to the high end solution. You can adapt the Pants Finisher to your individual needs.



Operation:
Finishing of trousers



VEIT 8741 Pants Finisher Advantages

- The patented electromotive carriage drive of the hem clamping device ensures problem-free finishing of even sensitive stretch fabrics without any damage. This is due to the highly precise stretch control function (option VEIT-O-STRETCH or anti stretch leg).
- Loading height is easily adjustable in 3 steps using foot pedal (with option for short trousers).
- Smooth and steady running of carriage improves the finish quality.
- Trousers with a waistband width of 480-1430 mm / 19-56 inch can be finished without any pre-adjustments.

- The trousers are two-dimensionally tensioned in a semi-circle to further improve the finish quality (with the option waistband tensioning device „body“).
- Patented and wearless waistband tensioning devices for a long life cycle.
- Increased pressure and air volume flow due to optimised air system for ideal finish results.
- The modular system allows a combination of the base unit with waistband longitudinal or lateral tensioning as well as with many other options.



A clearly arranged display allows a continuous overview of the controls and the adjustment of all relevant parameters.

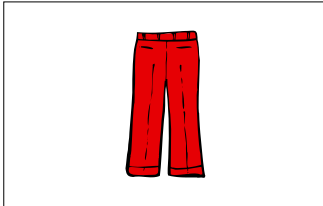
Necessary equipment in combination with base unit:

- Waistband tensioning device: „longitudinal“ or „body“ (lateral waistband clamps also available as an option).
- choice between manual hem tensioning system; „manual hem clamping system including inside leg tensioning; semi-automatic hem clamping system including inside leg tensioning and fully-automatic hem clamping system.
- 550 or 750 W Fan unit for increased blowing capacity.

Optional extras:

- Steam reheater to improve steam quality.
- Steam package with steam/air phase and option for further processing after finishing cycle.
- Function height adjustment of carriage to finish short trousers.
- VEIT-O-STRETCH: Stretch Control leg (including Re-stretching function and waistband brake)
- Anti-stretch leg (without re-stretching function and without waistband brake)
- Stop for waistband tensioners and leg length
- Air pressure separately adjustable for waistband tensioning unit and hem clamps to finish sensitive garments.
- Programme package stores up to 10 finishing programmes.

Finishing of Sportswear and Casuals – VEIT 8750



Operation:
Finishing of trousers



VEIT 8750 Pants Finisher with measuring system

- With the VEIT 8750 Pants Finisher, manual measurement control of the pants is no longer necessary. Measuring is done during the finishing cycle. Inside and outside length of legs and waistband width are indicated automatically on the display after the finishing cycle.
- Free programming of automatic re-stretching – if tolerated measurements are exceeded – avoids refinishing the garments.
- Efficient and ergonomic handling due to infinitely adjustable stand-by and unloading positions of the carriage.
- The patented drive system allows exact adjustment of longitudinal and lateral waistband tensioning.
- Three additional side clamps guarantee a safe hold on the pants even if the waistband tensioning power is adjusted to a minimum.
- The stretch control function also guarantees finish-to-measure even of delicate stretch materials.
- A clearly arranged display allows a continuous overview of the controls and the adjustment of all relevant parameters.

Technical Data 1

Type	Connections						
	Capacity per hour pieces	Steam 5 - 7.5 bar	Condensate max. 0.5 bar	Suction min. 120 mbar	Compressed air 6 bar	Blowing D=12 mm / 0.47 inch	Voltage Volt / kW
148	110	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
150	–	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1 option	–
180	110	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
184	75	3/8"	3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	–	–
186	80	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
188	75	3/8"	3/8"	4 x 1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.02 kW
193	50	3/8"	3/8"	1 1/2"	D=12 mm / 0.47 inch	–	230 V / 0.02 kW
200	150	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
210	125	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
220S	75	2 x 1 1/2"	2 x 3/8"	2 x 1 1/2"	D=12 mm / 0.47 inch	–	230 V / 0.2 kW
221/101 221/111	40	1/2"	3/8"	2"	D=12 mm / 0.47 inch	–	230 V / 0.15 kW / 400 V / 10 kW / 14 A / 220 V / 10 kW / 25 A
221E	40	1/2"	3/8"	2"	D=12 mm / 0.47 inch	–	–
222	75	2 x 1 1/2"	2 x 3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.4 kW
222C	110/1352)	2 x 1 1/2"	2 x 3/8"	4 x 1 1/2"	1 (7 bar) D=12 mm / 0.47 inch	–	230 V / 0.5 kW
231/101 231/111	40-60	1/2"	3/8"	2"	D=12 mm / 0.47 inch	1	230 V / 0.15 kW / 230 V / 3.5 kW / 14 A
231E	40-60	1/2"	3/8"	2"	D=12 mm / 0.47 inch	1 option	–
235	40	3/8"	2 x 3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
238	60	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
248	125	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
248E	125	1/2"	3/8"	2"	D=12 mm / 0.47 inch	–	–
250	²⁾ A: 175 B: 100	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW

1) with unloading station

2) A: only left side with unloading station
B: left and right side with unloading station

Type	Dimensions		Consumption			
	L x W x H mm (inches)	Weight kg	Steam kg/h	Suction l/min.	Compressed air l/min.	Blowing l/min.
148	1000(39.4) x 600(23.6) x 900(35.4)-1150(45.3)	65 (143.3)	6	500	1	–
150	1100(43.3) x 800(31.5) x 900(35.4)-1150(45.3)	80 (176.4)	8	1100	1	462
180	1250(49.2) x 700(27.6) x 1150(45.3)	65 (143.3)	6	170	1	–
184	1750(68.9) x 700(27.6) x 1750(68.9)	120 (264.6)	6	500	2	–
186	1900(74.8) x 750(29.5) x 1350(53.2)	175 (385.8)	10	800	2	–
188	1750(68.9) x 700(27.6) x 1750(68.9)	100 (220.5)	10	800	5	–
193	1250(49.2) x 700(27.6) x 1150(45.3)	750 (1653.5)	5	3500	5	495
200	700(27.6) x 800(31.5) x 1900(74.8)	180 (396.8)	10	500	21	–
210	1400(55.1) x 1230(48.4) x 1520(59.8)	210 (463)	18	800	23	–
220S	2180(85.8) x 1150(45.3) x 1800(70.9)	620 (1366.9)	32	7200	94	–
221/101 221/111	1700(66.9) x 1350(53.2) x 1690(66.5)	460 (1014.1)	18	2800	33	–
221E	1500(59.1) x 1400(55.1) x 1600(63)	550 (1212.5)	18	2800	26	–
222	2260(89) x 1945(76.6) x 2200(86.6)	820 (1807.8)	32	7200	92	–
222C	¹⁾ 3130(12.2) x 2950(116.1) x 2350(92.5)	1500 (3306.9)	52	9600	178/2122)	–
231/101 231/111	900(45.3) x 1250(49.2) x 1880(74)	320 (705.5)	18	3500	137	416
231E	750(29.5) x 1250(49.2) x 1600(63)	320 (705.5)	18	3500	136	416
235	1075(42.3) x 1650(65) x 1900(74.8)	360 (793.7)	18	3500	81	277
238	1075(42.3) x 1060(41.7) x 1600(63)	250 (551.2)	12	3500	54	416
248	1520(59.8) x 1080(42.5) x 1600(63)	220 (485)	8	3500	55	–
248E	750(29.5) x 1250(49.2) x 1600(63)	320 (705.5)	18	3500	140	–
250	1200(47.2) x 1200(47.2) x 1700(66.9)	220 (485)	8	3000	42	–

Technical Data 2

Type	Connections						
	Capacity per hour pieces	Steam 5 – 7.5 bar	Condensate max. 0.5 bar	Suction min. 120 mbar	Compressed air 6 bar	Blowing D=12 mm / 0.47 inch	Voltage Volt / kW
263E	70	1/2"	3/8"	2"	D=12 mm / 0.47 inch	–	–
264C	80	2 x 1/2"	2 x 3/8"	4 x 1 1/2"	D=12 mm / 0.47 inch	–	230 V / 0.15 kW
271	80	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
278	100	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
370	120	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
380	75	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
385	90	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
388	90	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
2068	–	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
2068E	–	1/2"	3/8"	2"	D=12 mm / 0.47 inch	1 option	–
VEIT Varioset Trouser Seam Ironing Station	–	–	–	–	–	–	400 V / 0.55 kW / 50 Hz
VEIT Varioset Trouser Seam Ironing Station with chain	–	–	–	–	–	–	400 V / 0.55 kW / 50 Hz
VEIT Varioset Trouser Ironing Station							
VEIT Varioset Hip-Bow Ironing station	–	–	–	–	–	–	400 V / 0.55 kW / 50 Hz
Pants Finisher VEIT 8741	60	1/2"	1/2"	–	6 mm oder 1/4"	–	200–240 V / 0.92 kW / 50–60 Hz
Pants Finisher VEIT 8750	50	1/2"	1/2"	–	6 mm oder 1/4"	–	200–240 V / 1.2 kW / 16A

Type	Dimensions		Consumption			
	L x W x H mm (inches)	Weight kg	Steam kg/h	Suction l/min.	Compressed air l/min.	Blowing l/min.
263E	1450(57.1) x 1250(49.2) x 1550(61)	270 (595.3)	12	1050	26	–
264C	2330(91.7) x 2640(103.9) x 2000(78.7)	900 (1984.2)	26	2400	40	–
271	800(31.5) x 1010(39.8) x 1600(63)	220 (485)	11	4000	12	–
278	730(28.7) x 900(35.4) x 2450(96.5)	100 (220.5)	5	400	9	116
370	1450(57.1) x 1200(47.2) x 1300(51.2)	230 (507.1)	10	500	14	–
380	900(35.4) x 700(27.6) x 2000(78.7)	140 (308.7)	5	400	10	87
385	1000(39.4) x 1690(66.5) x 1600(63)	270 (595.3)	9	900	29	104
388	850(33.5) x 1270(50) x 1550(61)	270 (595.3)	5	400	13	104
2068	1150(45.3) x 1000(39.4) x 1150(45.3)	220 (485)	8	2000	35	277
2068E	750(29.5) x 1250(49.2) x 1600(63)	500 (1102.3)	18	3500	90	277
VEIT Varioset Trousers Seam Ironing Station	650(25.6) x 1800(70.9) x –	–	–	–	–	–
VEIT Varioset Trousers Seam Ironing Station with chain	650(25.6) x 1800(70.9) x –	–	–	–	–	–
VEIT Varioset Trousers Ironing Station						
VEIT Varioset Hip-Bow Ironing station	600(23.6) x 1750(68.9) x –	–	–	–	–	–
Pants Finisher VEIT 8741	642(25.3) x 1013(39.9) x 1946(76.6)	180 (396.8)	15	–	2	–
Pants Finisher VEIT 8750	645(25.4) x 950(37.4) x 1945(76.6)	180 (396.8)	15	–	2	–

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