

Ladies' Garments – Underpressing





Ladies' Garments – Underpressing

General Advantages of BRISAY

1 Patented heating system

Especially developed for the garment industry, our patented heating system saves energy costs up to 30 % and shortens the heating-up times of the ironing bucks.

2 Ironing bucks*

We provide a wide range of ironing bucks for your individual needs. The upper and lower bucks as well as the left and right ironing bucks are shaped perfectly through a special digital surface processing technique (CNC treatment).

3 Overlapping ironing

The special ironing buck design ensures all the surface area is covered by overlapping during the different pressing operations, this is especially important for finishing front and back parts, collar and shoulder parts (regardless of the size).

4 Isolated ironing bucks*

Our special isolation of the upper forms helps significantly reduce energy costs.

5 Covers for ironing bucks

The usage of high-quality materials provide a long working-life and optimal ironing results.

6 Cover exchange function*

The covers can be easily exchanged through a user-friendly exchange function incorporated into the programmer. To position the cover, the upper form is moved to a distance setting and afterwards into the closing position to hold the covering material in place while securing.

7 Spot light*

With the help of a spot light, the operator can easily position the interlinings for an optimal ironing process.

8 Vertical adjustment of the machine*

The height of the machine is ergonomically adjustable and therefore provides a more efficient work place.

9 Adjustable pedal*

The pedal is ergonomically adjustable and therefore provides a more efficient work place.

10 Construction units and components

BRISAY uses only the highest-quality components, produced by internationally known manufacturers, to ensure the best reliability of the machines.

11 Power supply

All machines are ready for installation and connection to a central power supply (steam, exhaust and air). Steam traps are standard equipment.

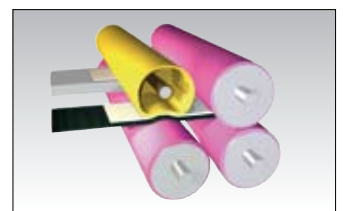
Please check for these numbers to see if those advantages apply for the specific model you are interested in.

VEIT KANNEGIESSER Fusing Machines

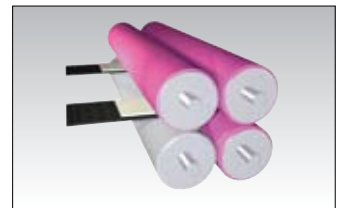
VEIT KANNEGIESSER has developed the best technology for effective and reliable fusing. Our long lasting quality is no coincidence. We offer technology for an ideal finishing result.

MultiStar DX

The machine series MultiStar DX with its modular system is designed to satisfy the individual demands of our customers. Every production line is unique, therefore, our fusing machines can always be individually configured.



FLEXO Double Pressure System DX-CFC



Double Pressure System DX-CU



AX 450

The new multi-purpose fusing machine AX 450 is the ideal solution for fusing a wide variety of interlinings and face fabrics. One side of the AX 450 is open to allow partial fusing. This is particularly useful for fusing of smaller areas on larger fabric pieces.

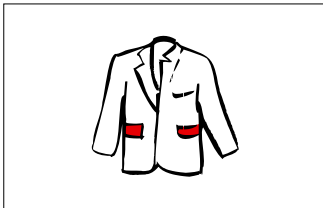


BX Fuse Master

The new Fuse Master BX series is a robust and reliable technology at an economical price. The series consists of a fusing machine with a width of 600 mm / 23.62 inch (BX 600) and a fusing machine with a width of 1000 mm / 39.37 inch (BX 1000). These fusing machines have an 800 mm / 31.5 inch long heating zone which is suitable for mixed productions.

For more detailed information about our product range please see our brochure "Fusing Machines".

BRISAY Underpressing Machines – Prefabrication for Small Parts



Operation:
Finish of flaps

BRI-370/101 Flap pressing machine

- 4-part stretching templates made of stainless steel: *Customized templates according to the flap design*
- Overlapping operational procedure: *Set of templates can be used for the next pair of flaps during the pressing cycle / Increases productivity*



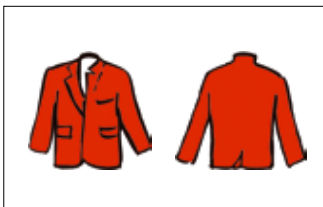
- Separate program selection switch: *Allows quick change of programs when using DPS-touch programmer - Improves work station layout*
- Flap ejector and collecting bin: *Increases productivity*
- Automatic unloading and stacking device for flaps *: *Unloading of the flaps in pairs - Increases productivity*
- Additional exchangeable template holder (without templates) *: *for a quick change when pressing different flap models - Increases productivity*
- Deposit for 2 template holders *: *Optimises work station layout*

Further advantages

1 2 4 5 6 8 9 10



- Individually opening stretching templates: *Facilitates the positioning*
- Stretching templates lowerable (optional add-on): *Templates with the flaps are lowered before unloading to the pressing buck in order to achieve the correct flap piping*
- Rapid exchange system for stretching templates: *Added flexibility for different flap models / Increases productivity*
- Digital programmer (DPS-Touch): *Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity*



Operation:
Various Operations



BRI-150/101

Ironing table with surface

- Suction capacity adjustable: *Added flexibility for all kind of fabrics*
- Swivel arm and different buck shapes (at your choice)*: *Flexible system for different operations*
- Rapid exchange cover frame: *Rapid exchange cover frame*
- Dimension of surface: 900 x 650mm

Further advantages

1 5 8 9 10 11



Operation:

Form pressing of left and right front parts including opening of side seams and darts



BRI-600/101

Jacket front underpressing machine (concave pressing bucks)

- Double cavity sledge frame system for left and right front part: [Space saving solution](#)
- Concave pressing bucks: [Ideal for carrying out various operations:](#)
 1. Opening of side seams and chest darts by iron
 2. Insertion of chest piece incl. Adhesive tapes
 3. Form pressing
 4. Prevents the lengthening of the armhole area at the same time
- Vertical head buck closing: [transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality](#)
- Digital programmer (DPS-Touch): [Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity](#)
- Separate program selection switch: [Allows quick change of programs when using DPS-touch programmer - Improves work station layout](#)
- Steam edge suction: [prevents damage to previously finished pressing areas during the pressing process / pleasant working environment](#)
- Fork for dart peaks *: [Dart ends can be ironed easier](#)
- Programmable tape dispenser BRI-10 for 2 rolls* (automatically cuts fusing tape to preset lengths): [Improves work station layout](#)

Further advantages

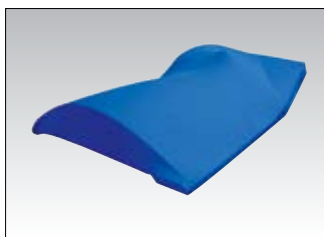
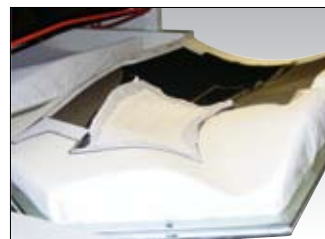
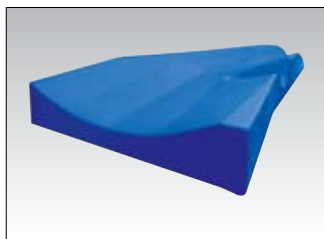
1 2 4 5 6 7 8 9 10

BRI-600/101

Pressing bucks „concav“

Ideal for carrying out various operations:

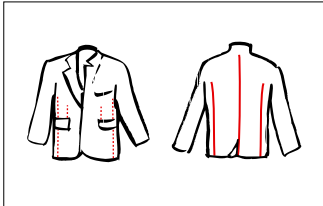
- Opening of side seams/ chest darts
- Inserting of chest piece including adhesive tapes
- Shape-pressing



BRI-600/201

Pressing bucks for ladies' front parts „convex“

Prefabrication of Upper Fabric Parts



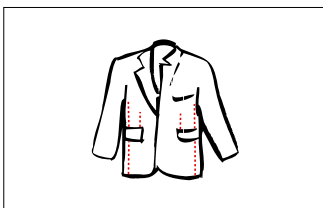
Operation:
Opening of diverse seams



BRI-122/101
Ironing table for diverse seams
(incl. iron BRI-1)

- Special ironing buck for diverse seams: [Special ironing buck for diverse seams](#)
- Fine suction: [Makes the positioning and the seam opening easier](#)

Further advantages
1 2 5 8 9 10 11



Operation:
Opening side seam and chest dart

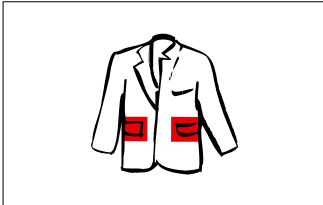


BRI-110 E/101
Ironing table for front part seams
(incl. iron BRI-1)

- Special ironing surface with slit for chest: [prevents a damage of the chest area](#)
- Unloading station*: [Optional separate stacking of left and right front parts / Increases productivity](#)
- Table extension* (additional place of deposit): [Improves workstation layout](#)
- Programmable tape dispenser BRI-10 for 2 rolls* (automatically cuts fusing tape to preset lengths): [Improves work station layout](#)

Further advantages
1 2 5 8 9 10 11





Operation:

- BRI-148/101 Finish of pockets
- BRI-380/101 Finish of welt pockets
- BRI-385/101 Finish of pockets
- BRI-388/101 Finish of pockets



BRI-148/101 Ironing table for pockets (incl. iron BRI-3)

- Special buck shape :
Optimal buck design
- Suction capacity adjustable: Added flexibility for all kind of fabrics

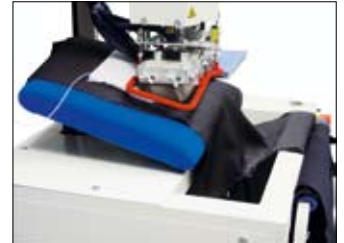
Further advantages

1 2 5 8 9 10 11



BRI-380/101 Welt pocket pressing machine (program controlled)

- Special buck design: Optimal buck design
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity



- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Bundle holding device*: pneumatic clamping device for bundle production / Increases productivity

Further advantages

1 2 4 5 6 7 8 10

BRI-385/101 Pocket pressing machine (program controlled)

- Double buck set for tandem operation: Pressing of 2 pockets at the same time
- Linear travelling frame: Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer – Improves work station layout



- Manual operation via pedal: operation without the use of programmer / added flexibility
- Digital distance control: Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment

Further advantages

1 2 4 5 6 8 9 10



BRI-388/101 Pocket pressing machine (manual operation)

- Special buck design: Optimal buck design
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Suction via knee rocker switch*: Easy to use knee operated device for suction in addition to the pedal
- Blowing via knee rocker switch*: additional and ease- to use device for blowing besides the pedal

Further advantages

1 2 4 5 6 8 10



Operation:
diverse operations

BRI-2068E/101
Mini-utility pressing machine
(electro-pneumatic controlled)

- Manual operation via pedal
- Utility buck shape: to carry out different working operations
- Electro-mechanical distance control: Variable adjustment of the distance between the pressing shapes during



- the pressing process to avoid marks and shine on all types of fabric
- Sequential Timer control for steam/suction/blowing and head buck closing*: semi-automatic operation controlled via adjustable electronic timer controls
- Steam lower buck via pedal*: for pre-steaming or finishing of velvet fabrics
- Blowing lower buck*: for finishing of velvet fabrics
- Table extension*: additional deposit / Improves work station layout

Further advantages

1 2 5 8 9 10



Operation:
diverse operations

BRI-2068/101
Mini-utility pressing machine
(manual operation)

- Manual operation via pedal
- Utility buck shape: to carry out different working operations
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment

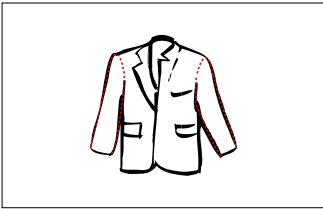


- Additional steam head buck via pedal: for a manual finish of the upper sleeve area
- Suction or blowing via selection switch*: optional suction or blowing is activated automatically with lifting of the steam iron
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Sequential Timer control for steam/suction/blowing and head buck closing*: semi-automatic operation controlled via adjustable electronic timer controls
- Blowing via knee rocker switch*: Easy to use knee operated device for blowing in addition to the pedal
- Suction via knee rocker switch*: Easy to use knee operated device for suction in addition to the pedal

Further advantages

1 2 4 5 6 8 9 10

Prefabrication of Sleeve Parts



Operation:

Opening and pressing of left and right front- and elbow-seams in one operation including shaping effect of front sleeve seams



BRI-430/101

Sleeve seam pressing machine for front and elbow seams (incl. iron BRI-1)

- Linear travelling frame: Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality

- Two ironing bucks (front and elbow -seams are finished at the same buck): Multi-use workstation
- Special buck construction: Additional shaping effect of front seams
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Fine suction lower buck: Flexible solution when ironing different fabrics, avoiding marks
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Electro-mechanical distance control (variable adjustment of the distance values between the pressing shapes during the pressing process): avoids marks and shine on all types of fabric

- Clamps for holding sleeve head (front seam): Prevents displacement of sleeve seam during pressing cycle
- Clamps for holding sleeve head (elbow seam)*: Prevents displacement of sleeve seam during pressing cycle
- Unloading device*: Automatic unloading after pressing /Increases productivity

Further advantages

1 2 4 5 6 8 9 10



Operation:

Opening of front- and elbow-seams
(adds shape to front seams)



BRI-170/101

**Ironing table for sleeve seams,
front- and elbow-seams (incl. iron
BRI-1)**

- Two ironing bucks (front and elbow seams are finished on the same buck): [Multi-use workstation](#)
- Special buck construction: [Additional shaping effect of front seams](#)
- Fine suction *: [Added flexibility when ironing different fabrics / avoiding marks](#)
- Holding clamps for upper sleeve area*: [Positioning work aid](#)

Further advantages

1 2 5 8 9 10 11

Assembly



Operation:

Opening and pressing of back centre- and side-seams



BRI-585/101 Back centre- and side-seam pressing machine incl. iron BRI-1 (program controlled)

- Linear travelling frame: Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator

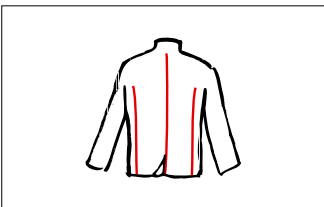
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality



- 3 special lower bucks: Optimal buck design
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Separate suction in the 3 lower bucks: Facilitates the positioning

Further advantages

1 2 4 5 6 8 9 10



Operation:

Opening and pressing of back centre- and side-seams



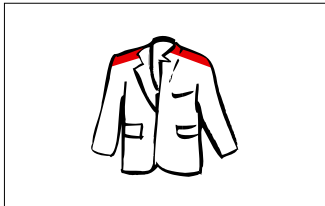
BRI-585E/101

Back centre- and side-seam pressing machine incl. iron BRI-1

- Operation: Opening and pressing of back centre- and side-seams
- 3 special lower bucks: Optimal buck design
- Deposit for front parts: Facilitates the positioning and aligning of the pressing good / Optimises work station layout
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Sequential Timer control for steam/suction and closing headbuck*: semi-automatic operation controlled via adjustable electronic timer controls

Further advantages

1 2 5 8 9 10



Operation:

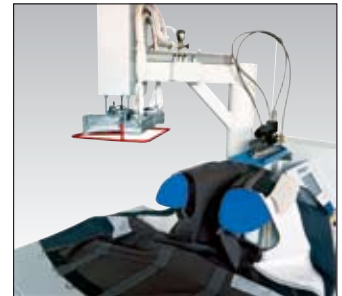
Opening and pressing of shoulder seams



BRI-550/101
Shoulder seam pressing machine
incl. iron BRI-1
(program controlled)

- Special buck design: Depending on the model e.g. for straight or round shoulder contours or for special shaping of the shoulder-bone area

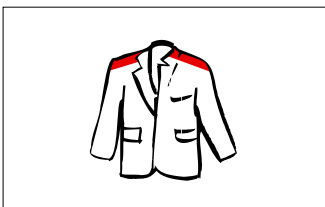
- Vertical head buck closing (rotating column frame): transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality



- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Separate suction lower bucks: Facilitates the positioning
- Adjustable table height: Facilitates the positioning
- Table extension (additional deposit)*: Improves work station layout

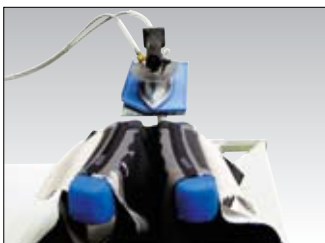
Further advantages

1 2 4 5 6 8 9 10



Operation:

Opening and pressing of shoulder seams

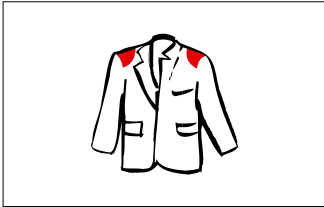


BRI-550E/101
Shoulder seam pressing machine
including iron BRI-1 (manual operation)

- Special buck design: Depending on the model e.g. for straight or round shoulder contours or for special shaping of the shoulder-bone area
- Integrated sequential timer control for steam/suction and closing head buck: semi-automatic operation controlled via adjustable electronic timer controls

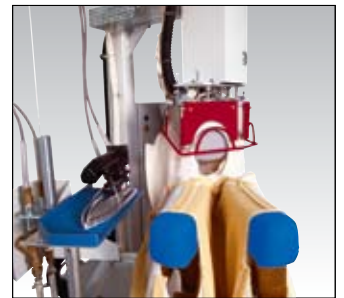
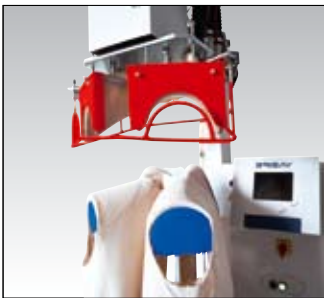
Further advantages

1 2 5 8 9 10



Operation:

Fusing-in of shoulder pads including form pressing



BRI-660/201

Shoulder pad fusing machine

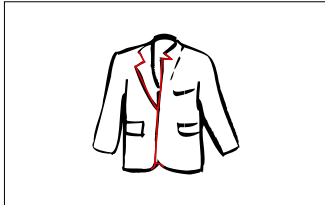
- Optional closing of head bucks separate or together: according to application
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Additional head buck suction*: escaped steam is sucked off (after head distance and blowing lower buck) into the head buck in order to avoid steam touching the garment outside of the pressing area / Increases quality when pressing highly sensitive fabrics / Avoiding marks.

- Shoulder seam opening device including bucks and iron BRI-1*: separate ironing surface for opening the shoulder seams / Multi-use workstation

Further advantages

1 2 4 5 6 7 8 9 10

This machine is also available with sequential timer control (BRI-660/101)



Operation:

Opening seams on left and right front edge incl. lapel peak and hem



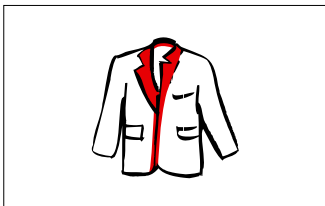
BRI-130/101

Edge buck table (incl. iron BRI-1)

- Exchangeable buck ends: For single- and double breasted jackets
- Stainless steel edge buck (condensate heated): No cover material required
- Lapel peak turner* (Accessory for turning the lapel peak after opening the jacket front edge): Increases productivity
- Additional buck end* (additional buck end to conform to different jacket styles)

Further advantages

1 2 8 9 10 11



Operation:

Pre-pressing of collar, lapel and facing area incl. shaping effect and the forming of the front edge to the body



BRI-955/101

Collar, lapel and facing pressing machine

- Special buck design: several operations possible
- Linear travelling frame: Eliminates obstruction in the loading area during

positioning / free visibility to the pressing good / no heat radiation to the operator

- Vertical closing of head bucks: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality

- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Suction in lower bucks individually activated: facilitates the positioning
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Digital distance control: Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric
- Unloading device for left or right side of the machine*: automatic unloading of the pressing good / Increases productivity

Further advantages

1 2 4 5 6 8 9 10

Alternatives



BRI-158/101
Ironing table for back center- and side-seams (incl. iron BRI-1)

Operation:
Opening of back centre and side seams

Further advantages
1 2 5 8 9 10 11



BRI-165/101
Ironing table for sleeve head seams (incl. iron BRI-1)

Operation:
Opening of sleeve head seams

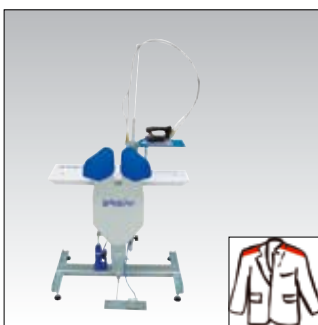
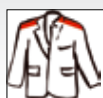
Further advantages
1 2 5 8 9 10 11



BRI-160/101
Ironing table for shoulder seams (incl. iron BRI-1)

Operation:
Opening of shoulder seams

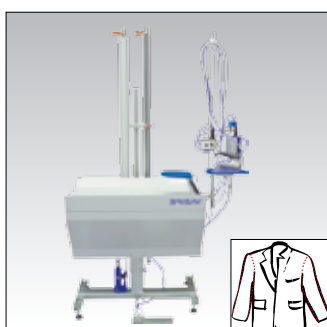
Further advantages
1 2 5 8 9 10 11



BRI-166/201
Ironing table for shoulder pads (incl. iron BRI-1)

Operation:
Shoulder Pad Fusing

Further advantages
1 2 5 8 9 10 11



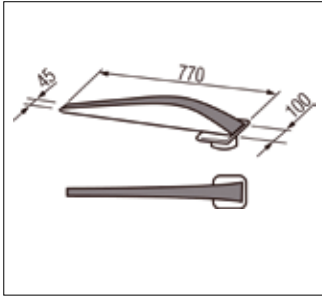
BRI-163/101
Ironing table for distributing of sleeve ruffles (incl. iron BRI-1)

Operation:
distributing of sleeve ruffles after sleeve setting

Further advantages
1 2 5 8 9 10 11



VEIT Varioset Seam Ironing Stations



Operation:

Opening of sleeve seams of jackets, men's blazers and coats



VEIT Varioset Sleeve Seam Ironing Station

The sleeve seam buck guarantees an easy and perfect opening of sleeve seams of jackets, men's blazers and coats. The sleeve seam buck includes an iron rest as a standard feature.

- Picture: base module standard with suction, support stand, single kick-erplate, air-vent grill, sleeve buck special 770 x 45/100 mm / 30.31 x 1.77/3.94 inch with prefitt cover and iron rest, point left, spilltray with leg support.

Please find more information about our wide range of VEIT ironing tables in the „Irons and Ironing Tables“ brochure.

Technical Data

Type	Connections						
	Capacity per hour pieces	Steam 5 - 7.5 bar	Condensate max. 0.5 bar	Suction min. 120 mbar	Compressed air 6 bar	Blowing D=12 mm / 0.47 inch	Voltage Volt / kW
110E	75	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
122	–	3/8"	3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	–	–
130	75	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
148	110	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
150	–	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1 option	–
160	100	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
165	80	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
166	70	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
170	85	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	–
370	120	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
380	75	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
385	90	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
388	90	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
430	75	3/8"	2 x 3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
550	85	3/8"	2 x 3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
550E	85	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
585	75	3/8"	2 x 3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
585E	75	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
600	¹⁾ A: 85 B: 75 C: 45	1/2"	2 x 3/8"	2 x 1 1/2"	D=12 mm / 0.47 inch	1 option	230 V / 0.15 kW
660	85	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	2	230 V / 0.15 kW
955	55	3/8"	2 x 3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
2068	–	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
2068E	–	1/2"	3/8"	2"	D=12 mm / 0.47 inch	1 option	–
VEIT Varioset Sleeve Seam Ironing Station	–	–	–	–	–	–	400 V / 0.55 kW / 50 Hz

- 1) A: only shape pressing
 B: position chest piece, shape pressing
 C: open side seams/darts, position chest piece, shape pressing
- 2) with unloading station

Type	Dimensions		Consumption			
	L x W x H mm (inches)	Weight kg (lbs)	Steam kg/h	Suction l/min.	Compressed air l/min.	Blowing l/min.
110E	²⁾ 1500 (59.1) x 2200 (86.6) x 1600 (63)	130 (286.6)	8	700	18	—
122	1300 (51.2) x 600 (23.6) x 900 (35.4)-1150 (45.3)	100 (220.5)	8	700	1	—
130	1250 (49.2) x 600 (23.6) x 1600 (63)	65 (143.3)	6	150	1	—
148	1000 (39.4) x 600 (23.6) x 900 (35.4)-1150 (45.3)	65 (143.3)	6	500	1	—
150	1100 (43.3) x 800 (31.5) x 900 (35.4)-1150 (45.3)	80 (176.4)	8	1100	1	462
160	1000 (39.4) x 600 (23.6) x 900 (35.4)-1150 (45.3)	65 (143.3)	6	1200	1	—
165	1000 (39.4) x 600 (23.6) x 900 (35.4)-1150 (45.3)	65 (143.3)	6	1200	1	—
166	1000 (39.4) x 600 (23.6) x 900 (35.4)-1150 (45.3)	65 (143.3)	6	1200	1	—
170	1000 (39.4) x 600 (23.6) x 900 (35.4)-1150 (45.3)	65 (143.3)	8	500	1	—
370	1450 (57.1) x 1200 (47.2) x 1300 (51.2)	230 (507.1)	10	500	14	—
380	900 (35.4) x 700 (27.6) x 2000 (78.7)	140 (308.7)	5	400	10	87
385	1000 (39.4) x 1690 (66.5) x 1600 (63)	270 (595.3)	9	900	29	104
388	850 (33.5) x 1270 (50) x 1550 (61)	270 (595.3)	5	400	13	104
430	1590 (62.6) x 1650 (65) x 1900 (74.8)	390 (859.3)	12	900	31	—
550	1650 (65) x 1000 (39.4) x 1600 (63)	240 (529.1)	13	1200	6	—
550E	1400 (55.1) x 1200 (47.2) x 1600 (63)	190 (418.9)	13	1200	12	—
585	1100 (43.3) x 1650 (65) x 1900 (74.8)	450 (992.1)	18	1500	39	—
585E	1400 (55.1) x 1300 (51.2) x 1900 (74.8)	310 (683.4)	18	15	34	—
600	1450 (57.1) x 1700 (66.9) x 1830 (72.1)	700 (1543.2)	32.5	3000	157	98
660	830 (32.8) x 850 (33.5) x 2100 (82.7)	180 (396.8)	15	2000	14	196
955	2200 (86.6) x 1660 (65.4) x 1900 (74.8)	500 (1102.3)	25.6	3200	41	64
2068	1150 (45.3) x 1000 (39.4) x 1150 (45.3)	220 (485.0)	8	2000	35	277
2068E	750 (29.5) x 1250 (49.2) x 1600 (63)	500 (1102.3)	18	3500	90	277
VEIT Varioset Sleeve Seam Ironing Station	650 (25.6) x 1800 (70.9) x —	—	—	—	—	—

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