

Jacket & Coat – Underpressing





Jacket & Coat – Underpressing

General Advantages of BRISAY

1 Patented heating system

Especially developed for the garment industry, our patented heating system saves energy costs up to 30 % and shortens the heating-up times of the ironing bucks.

2 Ironing bucks*

We provide a wide range of ironing bucks for your individual needs. The upper and lower bucks as well as the left and right ironing bucks are shaped perfectly through a special digital surface processing technique (CNC treatment).

3 Overlapping ironing

The special ironing buck design ensures all the surface area is covered by overlapping during the different pressing operations, this is especially important for finishing front and back parts, collar and shoulder parts (regardless of the size).

4 Isolated ironing bucks*

Our special isolation of the upper forms helps significantly reduce energy costs.

5 Covers for ironing bucks

The usage of high-quality materials provide a long working-life and optimal ironing results.

6 Cover exchange function*

The covers can be easily exchanged through a user-friendly exchange function incorporated into the programmer. To position the cover, the upper form is moved to a distance setting and afterwards into the closing position to hold the covering material in place while securing.

7 Spot light*

With the help of a spot light, the operator can easily position the interlinings for an optimal ironing process.

8 Vertical adjustment of the machine*

The height of the machine is ergonomically adjustable and therefore provides a more efficient work place.

9 Adjustable pedal*

The pedal is ergonomically adjustable and therefore provides a more efficient work place.

10 Construction units and components

BRISAY uses only the highest-quality components, produced by internationally known manufacturers, to ensure the best reliability of the machines.

11 Power supply

All machines are ready for installation and connection to a central power supply (steam, exhaust and air). Steam traps are standard equipment.

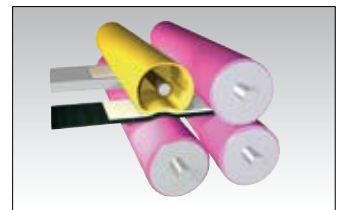
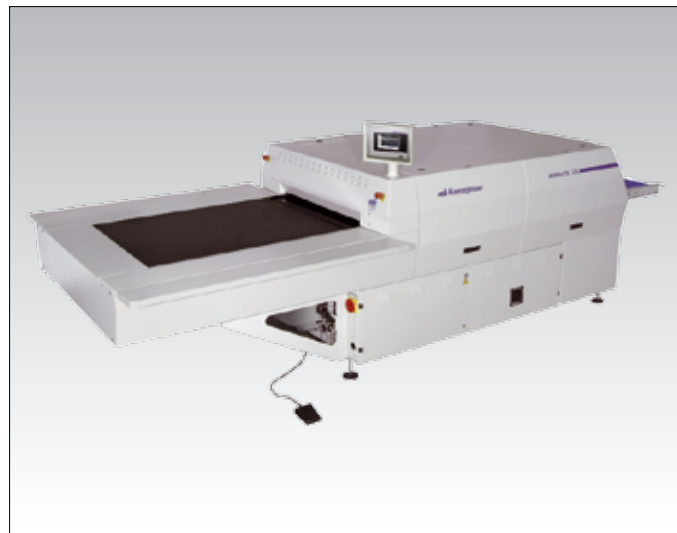
Please check for these numbers to see if those advantages apply for the specific model you are interested in.

VEIT KANNEGIESSER Fusing Machines

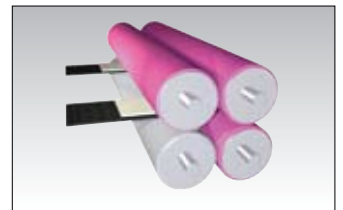
VEIT KANNEGIESSER has developed the best technology for effective and reliable fusing. Our long lasting quality is no coincidence. We offer technology for an ideal finishing result.

MultiStar DX

The machine series MultiStar DX with its modular system is designed to satisfy the individual demands of our customers. Every production line is unique, therefore, our fusing machines can always be individually configured.



FLEXO Double Pressure System DX-CFC



Double Pressure System DX-CU

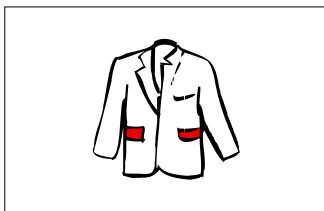


For more detailed information about our product range please see our brochure "Fusing Machines".

BX Fuse Master

The new Fuse Master BX series is a robust and reliable technology at an economical price. The series consists of a fusing machine with a width of 600 mm / 23.62 inch (BX 600) and a fusing machine with a width of 1000 mm / 39.37 inch (BX 1000). These fusing machines have an 800 mm / 31.5 inch long heating zone which is suitable for mixed productions.

BRISAY Underpressing Machines – Prefabrication for Small Parts



Operation:
Finish of flaps



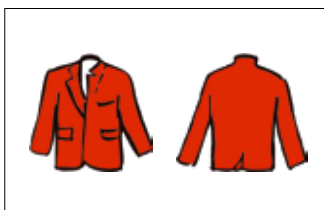
BRI-370/101

Flap pressing machine

- 4-part stretching templates made of stainless steel: *Customized templates according to the flap design*
- Overlapping operational procedure: *Set of templates can be used for the next pair of flaps during the pressing cycle / Increases productivity*
- Individually opening stretching templates: *Facilitates the positioning*
- Stretching templates lowerable (optional add-on): *Templates with the flaps are lowered before unloading to the pressing buck in order to achieve the correct flap piping*
- Rapid exchange system for stretching templates: *Added flexibility for different flap models / Increases productivity*
- Digital programmer (DPS-Touch): *Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity*
- Separate program selection switch: *Allows quick change of programs when using DPS-touch programmer - Improves work station layout*
- Flap ejector and collecting bin: *Increases productivity*
- Automatic unloading and stacking device for flaps*: *Unloading of the flaps in pairs - Increases productivity*
- Additional exchangeable template holder (without templates)*: *for a quickchange when pressing different flap models - Increases productivity*
- Deposit for 2 template holders*: *Optimises work station layout*

Further advantages

1 2 4 5 6 8 9 10



Operation:
Various Operations

BRI-150/101

Ironing table with surface

- Suction capacity adjustable: *Added flexibility for all kind of fabrics*
- Swivel arm and different buck shapes (at your choice)*: *Flexible system for different operations*
- Rapid exchange cover frame: *Rapid exchange cover frame*
- Dimension of surface: *900 x 650mm*

Further advantages

1 5 8 9 10 11



Prefabrication of Upper Fabric Parts



Operation:

Special shaping effect in the area of the shoulder blade and back centre (waist area). Prevents the lengthening of the sleeve- and the shoulder-seams at the same time.



Shaping buck for back centre



BRI-510/101

Shoulder blade and back center shaping machine, shaping buck for back centre at the front

- Linear travelling frame: Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Separate shaping buck for shoulder blade and back centre (optional): Can be used according the customer's requirement
- Programmable shaping lengths: Flexible solution for different kind of fabrics
- Separate steam in head- and lower buck and shaping bucks: For concentrated steam application to the pressing good

Further advantages

1 2 4 5 6 8 9 10



Operation:

Form pressing of left and right front parts



BRI-605M/101

Overcoat front underpressing machine (two part machine)

- Linear travelling frame: Eliminates obstruction in the loading area during positioning / free visibility to the pressing good / no heat radiation to the operator

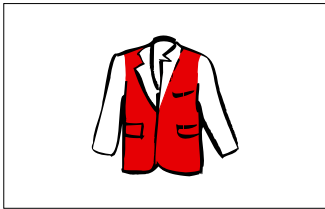
- Vertical head buck closing: transfer even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Convex pressing bucks: Form pressing

- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout

- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment

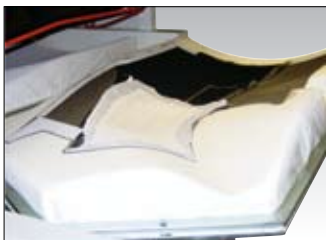
Further advantages

1 2 4 5 6 7 8 9 10



Operation:

Form pressing of left and right front parts including opening of side seams and darts



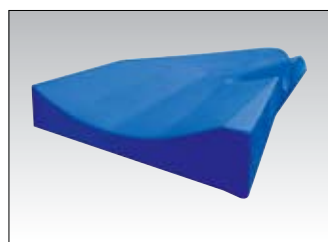
BRI-600/101

Jacket front underpressing machine (concave pressing bucks)

- Double cavity sledge frame system for left and right front part: *Space saving solution*
- Concave pressing bucks: *Ideal for carrying out various operations:*
 1. Opening of side seams and chest darts by iron
 2. Insertion of chest piece incl. Adhesive tapes
 3. Form pressing
 4. Prevents the lengthening of the armhole area at the same time
- Vertical head buck closing: *transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality*
- Digital programmer (DPS-Touch): *Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity*
- Separate program selection switch: *Allows quick change of programs when using DPS-touch programmer - Improves work station layout*
- Steam edge suction: *prevents damage to previously finished pressing areas during the pressing process / pleasant working environment*
- Fork for dart peaks *: *Dart ends can be ironed easier*
- Programmable tape dispenser BRI-10 for 2 rolls* (automatically cuts fusing tape to preset lengths): *Improves work station layout*

Further advantages

1 2 4 5 6 7 8 9 10

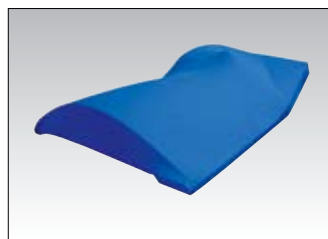


BRI-600/101

Pressing bucks „concav“

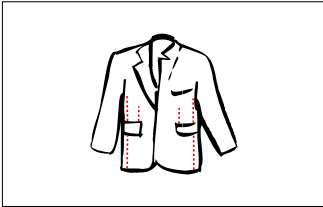
Ideal for carrying out various operations:

- Opening of side seams/ chest darts
- Inserting of chest piece including adhesive tapes
- Shape-pressing

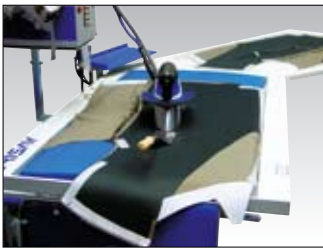


BRI-600/201

Pressing bucks for ladies' front parts „convex“



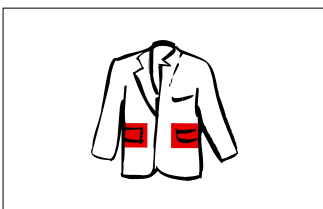
Operation:
Opening side seam and chest dart



BRI-110 E/101
Ironing table for front part seams
(incl. iron BRI-1)

- Special ironing surface with slit for chest: prevents a damage of the chest area
- Unloading station*: Optional separate stacking of left and right front parts / Increases productivity
- Table extension* (additional place of deposit): Improves workstation layout
- Programmable tape dispenser BRI-10 for 2 rolls* (automatically cuts fusing tape to preset lengths): Improves workstation layout

Further advantages
1 2 5 8 9 10 11



Operation:
BRI-380/101: Finish of welt pockets
BRI-148/101: Finish of pockets



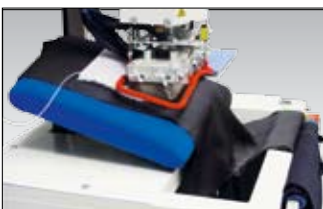
controls the machine via individual programs / Increases productivity

- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Bundle holding device *: pneumatic clamping device for bundle production / Increases productivity

Further advantages
1 2 4 5 6 7 8 10

BRI-380/101
Welt pocket pressing machine
(program controlled)

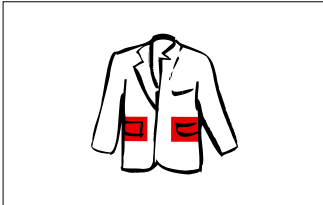
- Special buck design: Optimal buck design
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically



BRI-148/101
Ironing table for pockets (incl. iron BRI-3)

- Special buck shape: Optimal buck design
- Suction capacity adjustable: Added flexibility for all kind of fabrics

Further advantages
1 2 5 8 9 10 11



Operation:
 Finish of pockets

BRI-385/101
Pocket pressing machine
 (program controlled)

- Double buck set for tandem operation: Pressing of 2 pockets at the same time
- Linear travelling frame: Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer – Improves work station layout



- Manual operation via pedal: Alternative operation without the use of programmer / added flexibility
- Digital distance control: Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment

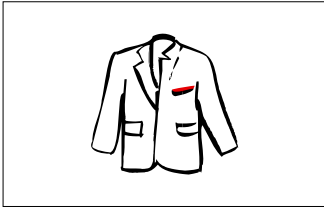
Further advantages
 1 2 4 5 6 8 9 10



BRI-388/101
Pocket pressing machine (manual operation)

- Special buck design: Optimal buck design
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Suction via knee rocker switch *: Easy to use knee operated device for suction in addition to the pedal
- Blowing via knee rocker switch *: additional and ease-to use device for blowing besides the pedal

Further advantages
 1 2 4 5 6 8 9 10



Operation:
diverse operations

BRI-2068E/101
Mini-utility pressing machine
(electro-pneumatic controlled)

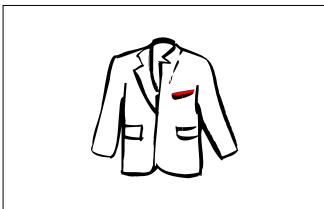
- Manual operation via pedal
- Utility buck shape: to carry out different working operations
- Electro-mechanical distance control: Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric



- Sequential Timer control for steam/suction/blowing and head buck closing*: semi-automatic operation controlled via adjustable electronic timer controls
- Steam lower buck via pedal*: for pre-steaming or finishing of velvet fabrics
- Blowing lower buck*: for finishing of velvet fabrics
- Table extension*: additional deposit / Improves work station layout

Further advantages

1 2 5 8 9 10



Operation:
diverse operations

BRI-2068/101
Mini-utility pressing machine
(manual operation)

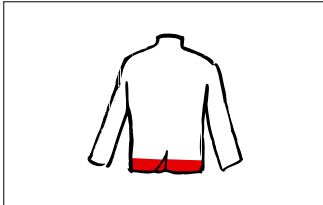
- Manual operation via pedal
- Utility buck shape: to carry out different working operations
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Additional steam head buck via pedal: for a manual finish of the upper sleeve area



- Suction or blowing via selection switch*: optional suction or blowing is activated automatically with lifting of the steam iron
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Sequential Timer control for steam/suction/blowing and head buck closing*: semi-automatic operation controlled via adjustable electronic timer controls
- Blowing via knee rocker switch*: Easy to use knee operated device for blowing in addition to the pedal
- Suction via knee rocker switch*: Easy to use knee operated device for suction in addition to the pedal

Further advantages

1 2 4 5 6 8 9 10



Operation:
Folding and pressing of jacket hems



BRI-500/101
Jacket hem pressing machine

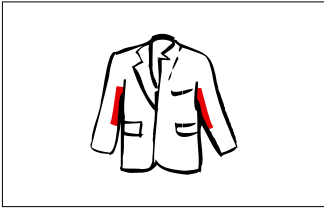
- 2 lateral holding arms (lowerable): [Facilitates the positioning](#)
- Adjustable stop rail: [Flexible solution for different hem widths](#)
- Suction individually activated in lower buck: [Facilitates the positioning](#)
- Digital programmer (DPS-Touch): [Up-to-date and user-friendly touchscreen programmer automatically controls the machine via individual programs / Increases productivity](#)
- Separate program selection switch: [Allows quick change of programs when using DPS-touch programmer - Improves work station layout](#)
- 2 holding bars for side vents and 1 for back vent*: [Prevents displacement during pressing process](#)

- Tape dispenser for fusing tapes (manually cut length of fusing tape)*: [Optimises work station layout](#)
- Programmable tape dispenser BRI-10 for 2 rolls* (automatically cuts fusing tape to preset lengths): [Optimises work station layout](#)
- Hem stop rail*: [Device for pressing different hem widths](#)
- Deposit for 1 hem stop rail*: [Optimises work station layout](#)

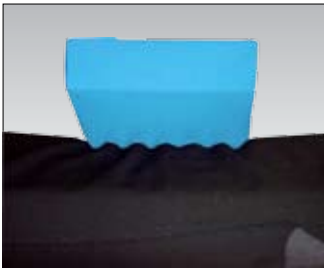
Further advantages

1 4 5 8 9 10

Prefabrication of Sleeve Parts



Operation:
Special shaping effect of front sleeve seams

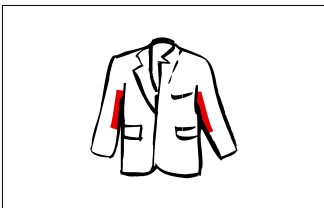


BRI-410/101 Sleeve shaping machine (manual operation)

- Special buck design: Optimal buck design for a perfect shaping effect
- Integrated sequential timer control for steam/suction and closing head buck: semi-automatic operation controlled via adjustable electronic timer controls
- 2 lateral holding devices: Holding of the sleeve during the pressing process

Further advantages

1 2 4 5 6 8 9 10



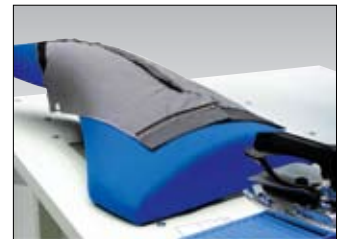
Operation:
Opening of front- and elbow-seams (adds shape to front seams)



BRI-433C/101 Elbow -hem underpressing machine (180-carrousel)

- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality

- Special buck design: flexible use regardless of sizes and models
 - Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
 - Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
 - Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
 - Electro-mechanical distance control (variable adjustment of the distance values between the pressing shapes during the pressing process): avoids marks and shine on all types of fabric
 - Separate suction for hem and seam areas: Facilitates the positioning
- Further advantages





Operation:
Opening and pressing of elbow-seams and pre-ironing of sleeve hem



**BRI-433/101
Elbow -hem underpressing machine**

- Linear travelling frame: Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto

the entire pressing surface and prevents displacement of the pressing good: Increases quality

- Special buck design: use independent of sizes and models
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity

- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Electro-mechanical distance control (variable adjustment of the distance values between the pressing shapes during the pressing process): avoids marks and shine on all types of fabric
- Separate suction for hem and seam areas: Facilitates the positioning
- Ironing set for sleeve hems incl. buck and steam iron BRI-3*: Separate ironing surface for hem folding and ironing hem crease during pressing cycle / Increases productivity
- Unloading device includes shaped rest*: Automatic unloading after pressing and deposit of the sleeves onto a shaped rest / Increases productivity and quality

Further advantages

1 2 4 5 6 7 8 9 10



Operation:
BRI-170/101: Opening of front- and elbow-seams (adds shape to front seams)
BRI-172/101: Opening of front sleeve seams, pre-ironing of sleeve hem



**BRI-170/101
Ironing table for sleeve seams, front- and elbow-seams (incl. iron BRI-1)**

- Two ironing bucks (front and elbow seams are finished on the same buck): Multi-use workstation
- Special buck construction: Additional shaping effect of front seams

- Fine suction *: Added flexibility when ironing different fabrics / avoiding marks
- Holding clamps for upper sleeve area*: Positioning work aid

Further advantages

1 2 4 5 6 7 8 9 10



**BRI-172/101
Ironing table for front sleeve seams and hems (incl. iron BRI-1)**

- Special buck for sleeve seams and hems: Optimal buck design
- Programmable tape dispenser BRI-10 for 2 rolls (automatically cuts fusing tape to preset lengths)*: Improves work station layout
- Tape dispenser for fusing tapes (manual fusing tape cutter)*: Improves work station layout

Further advantages

1 2 5 8 9 10 11



Operation:

Opening and pressing of left and right front- and elbow-seams in one operation including shaping effect of front sleeve seams



**BRI-430/101
Sleeve seam pressing machine for front and elbow seams (incl. iron BRI-1)**

- Linear travelling frame: Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality
- Two ironing bucks (front and elbow -seams are finished at the same buck): Multi-use workstation
- Special buck construction: Additional shaping effect of front seams
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout



- Fine suction lower buck: Flexible solution when ironing different fabrics, avoiding marks
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Electro-mechanical distance control (variable adjustment of the distance values between the pressing shapes during the pressing process): avoids marks and shine on all types of fabric
- Clamps for holding sleeve head

(front seam): Prevents displacement of sleeve seam during pressing cycle

- Clamps for holding sleeve head (elbow seam)*: Prevents displacement of sleeve seam during pressing cycle
- Unloading device*: Automatic unloading after pressing / Increases productivity

Further advantages

1 2 4 5 6 8 9 10

Assembly



Operation:
Opening and pressing of back centre- and side-seams



BRI-585/101
Back centre- and side-seam pressing machine incl. iron BRI-1 (program controlled)

- Linear travelling frame: Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator
- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality
- 3 special lower bucks: Optimal buck design
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Separate suction in the 3 lower bucks: Facilitates the positioning

Further advantages
1 2 4 5 6 8 9 10



BRI-585C/101
Back centre- and side-seam pressing machine (180 carousel) incl. iron BRI-1

- Vertical head buck closing: transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality
- 3 special lower bucks: Optimal buck design
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Steam edge suction: prevents damage to previously finished pressing areas during the pressing process / pleasant working environment
- Separate suction in the 3 lower bucks: Facilitates the positioning
- Additional suction while buck rotating/buck stopping: Prevents displacement of the pressing good
- Fine suction: Makes the positioning and the seam opening easier / individually activated for each buck

Further advantages
1 2 4 5 6 8 9 10

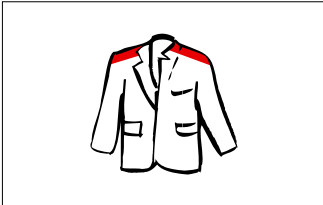


BRI-585E/101
Back centre- and side-seam pressing machine incl. iron BRI-1

- 3 special lower bucks: Optimal buck design
- Deposit for front parts: Facilitates the positioning and aligning of the pressing good / Optimises work station layout
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Sequential Timer control for steam/suction and closing head buck*: semi-automatic operation controlled via adjustable electronic timer controls

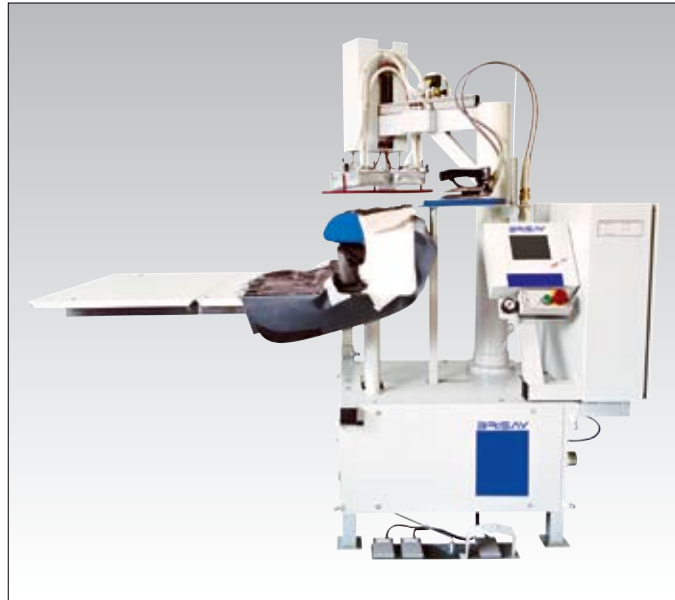
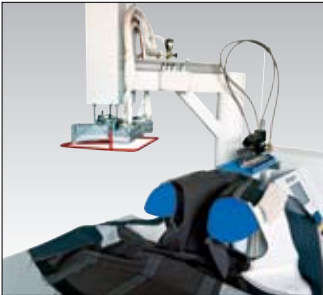
Further advantages
1 2 5 8 9 10





Operation:

Opening and pressing of shoulder seams



**BRI-550/101
Shoulder seam pressing machine
incl. iron BRI-1 (program controlled)**

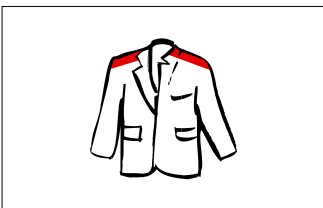
- Special buck design: Depending on the model e.g. for straight or round shoulder contours or for special shaping of the shoulder-bone area

- Vertical head buck closing (rotating column frame): transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality

- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Separate suction lower bucks: Facilitates the positioning
- Adjustable table height: Facilitates the positioning
- Table extension (additional deposit)*: Improves work station layout

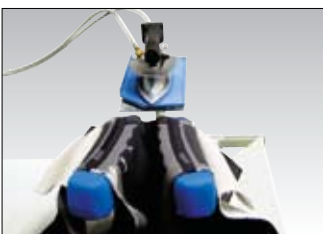
Further advantages

1 2 4 5 6 8 9 10



Operation:

Opening and pressing of shoulder seams



**BRI-550E/101
Shoulder seam pressing machine
including iron BRI-1 (manual operation)**

- Special buck design: Depending on the model e.g. for straight or round shoulder contours or for special shaping of the shoulder-bone area
- Integrated sequential timer control for steam/suction and closing head buck: semi-automatic operation controlled via adjustable electronic timer controls

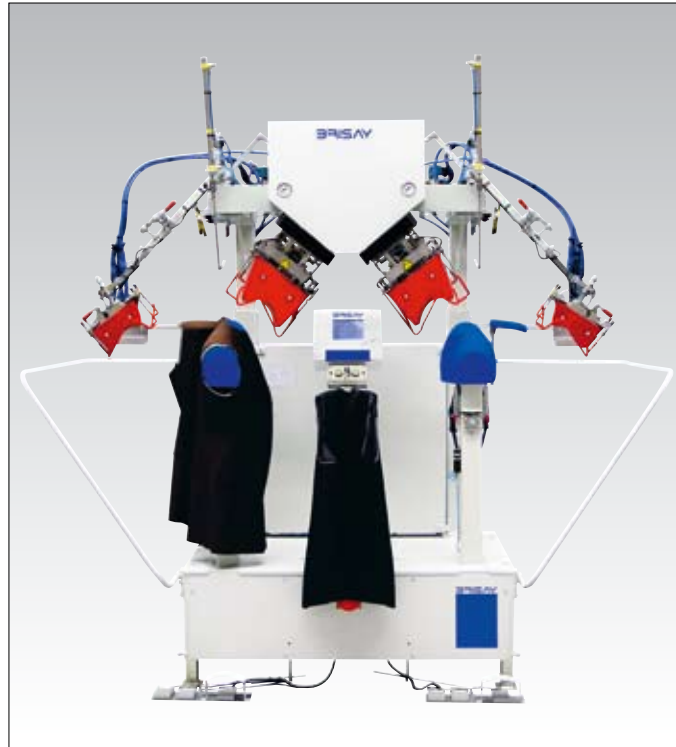
Further advantages

1 2 5 8 9 10



Operation:

Fusing-in of shoulder pads including form pressing and special shaping of shoulder bone area



- Optional tandem operation: 2 different programs can be carried out at the same time / Increases productivity
- Intermediate jacket hanging device: while cooling of the pressing good the program stepping device is activated / Increases quality / Increases productivity
- Automatic program stepping: automatic transfer of the program from the first machine side to the second machine side / Increases productivity
- Holding device, pedal controlled*: additional holding device for shoulder pad and jacket before pressing
- Shoulder pad deposit (2 per side)*: deposit for shoulder pads / Improves work station layout
- Adjustable lower buck support*: for a flexible and quick solution when using different shoulder pad thickness / Increases quality
- 1 additional set of bucks*: additional buck shape for a flexible solution for different shoulder styles - Added flexibility
- Buck heating unit*: additional buck set is pre-heated and can be used immediately after changing / Increases productivity

BRI-651/201

Shoulder pad fusing machine with rapid buck exchange system

- Rapid exchange system for bucks: for a flexible and quick reaction to changes in fashion trends (men and ladies wear) / shapes can be easily changed within a very few minutes
- 4 head bucks and 2 lower bucks: two-part head bucks for overlapping pressing and preventing displacement of the pressing good
- Circular closing of back part head: prevents displacement of the back part / Increases quality
- Linear closing of front part head: prevents displacement of the front part / Increases quality
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout

Further advantages

- 1 2 3 4 5 6 7 8 9 10

This machine is also available without rapid exchange buck system (BRI-651/101)



Back part head: circular closing



Front part head: linear closing



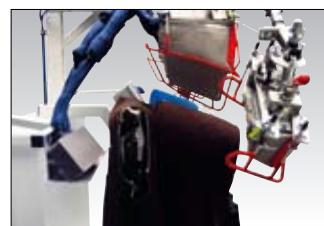
Adjustable lower buck



Adjustable lower buck



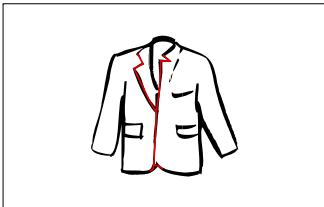
Pedal controlled holding device



Rapid exchange system for bucks

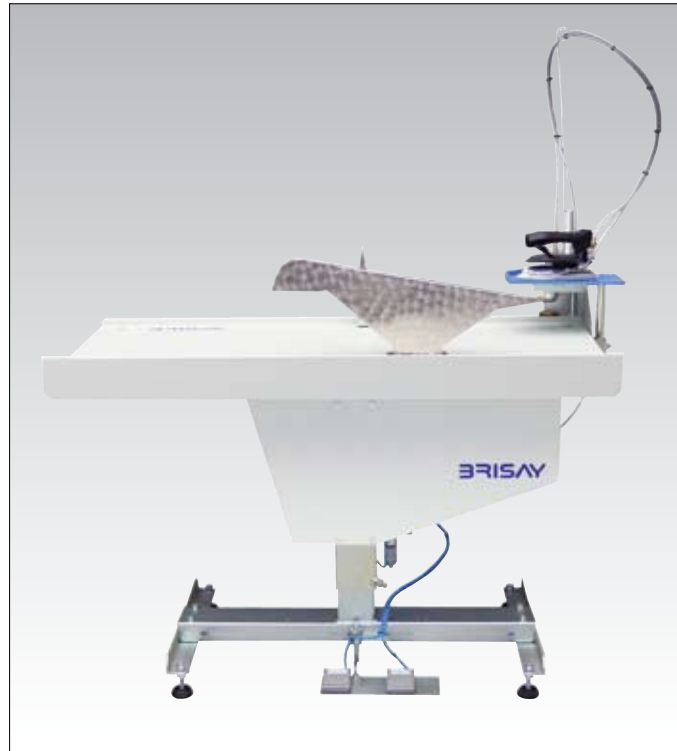


Buck heating unit



Operation:

Opening seams on left and right front edge including lapel peak and hem



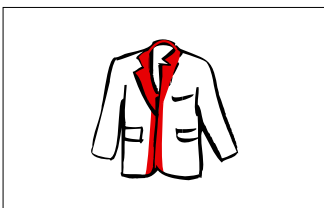
BRI-130/101

Edge buck table (incl. iron BRI-1)

- Exchangeable buck ends: For single- and double breasted jackets
- Stainless steel edge buck (condensate heated): No cover material required
- Lapel peak turner * (Accessory for turning the lapel peak after opening the jacket front edge): Increases productivity
- Additional buck end* (additional buck end to conform to different jacket styles)

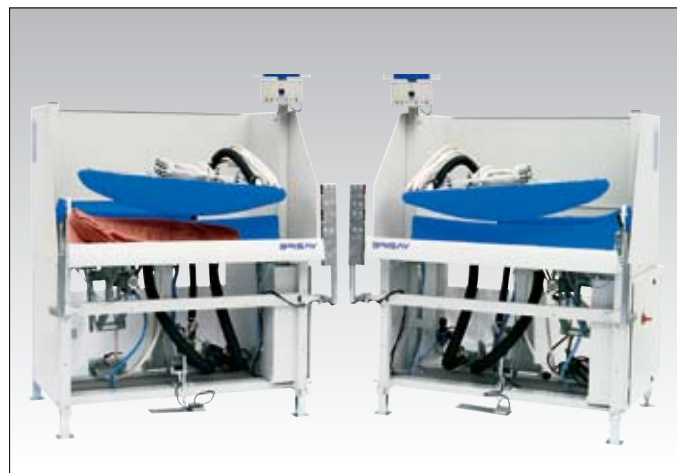
Further advantages

1 2 8 9 10 11



Operation:

3 working operations with one machine: Finish of collar, lapel and facing including fullness distribution in the lapel area and the forming of the front edge to the body.



- Separate suction for lapel and facing area: Facilitates the positioning
- Distance control for lapel: (variable adjustment of the distance values between the pressing shapes during the pressing process): avoids marks and shine on all types of fabric
- Holding clamps for collar centre*: Prevents displacement of the pressing good
- Unloading device for left and/or right jacket front*: Automatic unloading after pressing-Increases productivity
- Blowing device for lapel crease*: Avoiding steam touching the lapel after pressing / Increases quality

Further advantages

1 2 4 5 6 8 9 10

BRI-302E/201

Lapel edge combination pressing machine facing extension for 3-button jackets

- Special buck design: several operations possible
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity

- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer / Improves work station layout
- Facing extension buck (optional add-on): Additional pressing buck for 3-button jackets
- Lapel head with optional pre-steaming: Allows corrections from previous pressing operations

This machine is also available without facing extension bucks (BRI-302 E/101)



Operation:

3 working operation with one machine: Finish of collar, lapel and facing including fullness distribution in the lapel area and the forming of the front edge to the body.



BRI-302/201

Lapel edge combination pressing machine with facing extension for 3-button jackets

- Special buck design: several operations possible
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer - Improves work station layout
- Facing extension buck (optional add-on): Additional pressing buck for 3-button jackets
- Lifting of the lower buck: Makes the positioning of the lapel area easier
- Lapel head with optional pre-steam-ing: Allows possible corrections from previous pressing operations
- Separate suction for lapel and facing area: Facilitates the positioning



Lifting of the lower back



Double-breasted jackets, 3- and 4-button jackets



Holding clamps



Unloading device



Facing extension, BRI-302/201

- Distance control separate for lapel and facing: (variable adjustment of the distance values between the pressing shapes during the pressing process): avoids marks and shine on all types of fabric
- Fine suction*: Makes the positioning of lapel and collar parts easier
- Holding clamps for collar centre*: Prevents displacement of the pressing good
- Unloading device for left and/or right jacket front*: Automatic unloading after pressing-Increases productivity
- Blowing device for lapel crease*: Avoiding steam touching the lapel after pressing / Increases quality

Further advantages

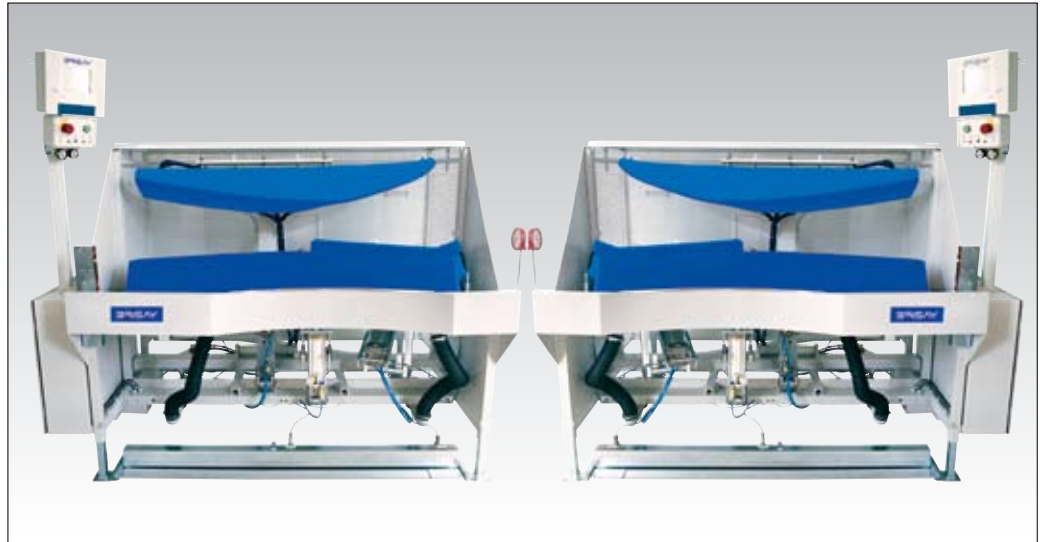
1 2 4 5 6 8 9 10

This machine is also available without facing extension bucks (BRI-302/101)



Operation:

3 working operations with one machine: Finish of collar, lapel and facing including fullness distribution in the lapel area and the forming of the front edge to the body.



**BRI-310/101
Lapel edge combination pressing machine for overcoats**

- Special buck design: several operations possible
- Digital programmer (DPS-Touch): Up-to-date and user-friendly touch-screen programmer automatically controls the machine via individual programs / Increases productivity
- Separate program selection switch: Allows quick change of programs when using DPS-touch programmer/ Improves work station layout
- Lifting of the lower buck: Makes the positioning of the lapel area easier
- Lapel head with optional pre-steaming: Allows corrections from previous pressing operations
- Separate suction for lapel and facing area: Facilitates the positioning
- Distance control separate for lapel and facing: (variable adjustment of the distance values between the pressing shapes during the pressing process): avoids marks and shine on all types of fabric
- Fine suction*: Makes the positioning of lapel and collar parts easier
- Holding clamps for collar centre*: Prevents displacement of the pressing good

Further advantages

- 1 2 4 5 6 8 9 10

Alternatives



BRI-158/101
Ironing table for back center- and side-seams (incl. iron BRI-1)

Operation:
Opening of back centre and side seams

Further advantages
1 2 5 8 9 10 11



BRI-160/101
Ironing table for shoulder seams (incl. iron BRI-1)

Operation:
Opening of shoulder seams

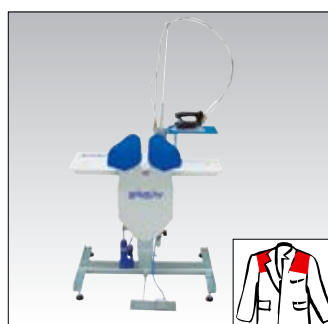
Further advantages
1 2 5 8 9 10 11



BRI-165/101
Ironing table for sleeve head seams (incl. iron BRI-1)

Operation:
Opening of sleeve head seams

Further advantages
1 2 5 8 9 10 11

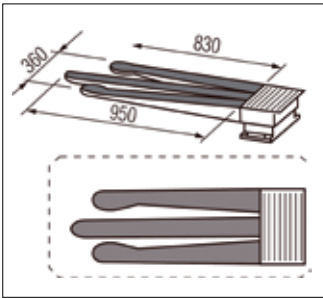


BRI-166/201
Ironing table for shoulder pads (incl. iron BRI-1)

Operation:
Shoulder Pad Fusing

Further advantages
1 2 5 8 9 10 11

VEIT Varioset Seam Ironing Stations



Operation:

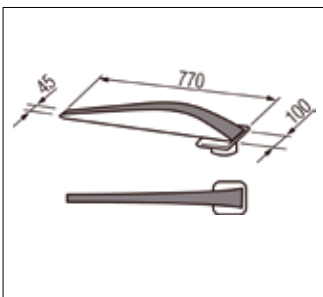
Underpressing of jackets and men's blazers



VEIT Varioset Jacket Seam Ironing Station

This special-purpose ironing station has been designed for opening seams along the backs, sides and shoulders of any type of jacket. With its special triple buck complemented by the shoulder seam attachment five seams are ironed at one time with less folding effort. The timer automatically repeats the required ironing program and guarantees a constant high-quality ironing result with short ironing times.

- Picture: base unit S+B with suction and blowing function, support stand, double kickerplate, air-vent chimney with display, iron rest, triple buck jacket seam 950/830 x 360 mm / 37.4/32.68 x 14.17 inch with prefitt cover, point right, shoulder seam assembly (also available without shoulder seam assembly or with point left)



Operation:

Underpressing of jackets, men's blazers and coats



VEIT Varioset Sleeve Seam Ironing Station

The sleeve seam buck guarantees an easy and perfect opening of sleeve seams of jackets, men's blazers and coats. The sleeve seam buck includes an iron rest as a standard feature.

- Picture: base module standard with suction, support stand, single kickerplate, air-vent grill, sleeve buck special 770 x 45/100 mm / 30.31 x 1.77/3.94 inch with prefitt cover and iron rest, point left, spilltray with leg support.

Please find more information about our wide range of VEIT ironing tables in the „Irons and Ironing Tables“ brochure.

Technical Data 1

Type	Capacity per hour pieces	Connections					
		Steam 5 - 7.5 bar	Condensate max. 0.5 bar	Suction min. 120 mbar	Compressed air 6 bar	Blowing D=12 mm / 0.47 inch	Voltage Volt / kW
310	60	2 x 3/8"	4 x 3/8"	4 x 1 1/2"	2 x D=8 mm / 0.31 inch	–	230 V / 0.15 kW
370	120	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
380	75	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
385	90	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
388	90	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
410	1755)	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
430	75	3/8"	2 x 3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
433	75/1001)	3/8"	2 x 3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
433C	75-100	2 x 3/8"	2 x 3/8"	4 x 1 1/2"	D=12 mm / 0.47 inch	–	230 V / 0.15 kW
500	100	3/8"	3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
510	75	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
550	85	3/8"	2 x 3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
550E	85	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
585	75	3/8"	2 x 3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
585C	90	2 x 3/8"	2 x 3/8"	4 x 1 1/2"	D=12 mm / 0.47 inch	1 option	230 V / 0.15 kW
585E	75	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
600	¹⁾ A: 85 B: 75 C: 45	1/2"	2 x 3/8"	2 x 1 1/2"	D=12 mm / 0.47 inch	1 option	230 V / 0.15 kW
600E	¹⁾ A: 85 B: 75 C: 45	2 x 3/8"	2 x 3/8"	2 x 1 1/2"	2 x D=8 mm / 0.31 inch	2 option	230 V / 0.15 kW
605M	75	2 x 1/2"	4 x 3/8"	4 x 1 1/2"	2 x D=8 mm / 0.31 inch	4	230 V / 0.3 kW
651	85	1/2"	2 x 3/8"	2 x 1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
2068	–	3/8"	3/8"	1 1/2"	D=8 mm / 0.31 inch	1	230 V / 0.15 kW
2068E	–	1/2"	3/8"	2"	D=12 mm / 0.47 inch	1 option	
VEIT Varioset Jacket Seam Ironing Station	–	–	–	–	–	–	400V/ 0.55 kW/ 50 Hz
VEIT Varioset Sleeve Seam Ironing Station	–	–	–	–	–	–	400V/ 0.55 kW/ 50 Hz

1) A: only shape pressing
 B: position chest piece, shape pressing
 C: open side seams/darts, position chest piece, shape pressing

Type	Dimensions		Consumption			
	L x W x H mm (inches)	Weight kg (lbs)	Steam kg/h	Suction l/min.	Compressed air l/min.	Blowing l/min.
310	2x 2100(82.7) x 1200(47.2) x 2100(82.7)	450 (992.1)	35	3150	75	–
370	1450(57.1) x 1200(47.2) x 1300(51.2)	230 (507.1)	10	500	14	–
380	900(35.4) x 700(27.6) x 2000(78.7)	140 (308.7)	5	400	10	87
385	1000(39.4) x 1690(66.5) x 1600(63)	270 (595.3)	9	900	29	104
388	850(33.5) x 1270(50) x 1550(61)	270 (595.3)	5	400	13	104
410	1200(47.2) x 750(29.5) x 1700(66.9)	230 (507.1)	8	3000	11	–
430	1590(62.6) x 1650(65) x 1900(74.8)	390 (859.3)	12	900	31	–
433	1110(43.3) x 1800(70.9) x 1900(74.8)	400 (881.9)	12	900	49	–
433C	1650(65) x 2200(86.6) x 1800(70.9)	800 (1763.7)	27	2800	41	–
500	2200(86.6) x 1000(39.4) x 1650(65)	350 (771.6)	13.5	900	46	–
510	1150(45.3) x 1650(65) x 1900(74.8)	350 (771.6)	32	2500	33	–
550	1650(65) x 1000(39.4)x 1600(63)	240 (529.1)	13	1200	6	–
550E	1400(55.1) x 1200(47.2) x 1600(63)	190 (418.9)	13	1200	12	–
585	1100(43.3) x 1650(65) x 1900(74.8)	450 (992.1)	18	1500	39	–
585C	1650(65) x 2200(86.6) x 1800(70.9)	820 (1807.8)	27	4000	33	98
585E	1400(55.1) x 1300(51.2) x 1900(74.8)	310 (683.4)	18	15	34	–
600	1450(57.1) x 1700(66.9) x 1830(72.1)	700 (1543.2)	32.5	3000	157	98
600E	2x 1750(68.9) x 1400(55.1) x 1950(76.8)	700 (1543.2)	32.5	3000	117	98
605M	2x 2100(82.7) x 1950(76.8) x 2200(86.6)	820 (1807.8)	32	5800	143	347
651	1950(76.8) x 1200(47.2) x 2350(92.5)	360 (793.7)	19.5	2210	24	196
2068	1150(45.3) x 1000(39.4)x 1150(45.3)	220 (485)	8	2000	35	277
2068E	750(29.5) x 1250(49.2) x 1600(63)	500 (1102.3)	18	3500	90	277
VEIT Varioset Jacket Seam Ironing Station	650(25.6) x 1750(68.9) x –	–	–	–	–	–
VEIT Varioset Sleeve Seam Ironing Station	650(25.6) x 1800(70.9) x –	–	–	–	–	–

Technical Data 2

Type	Capacity per hour pieces	Connections					
		Steam 5 - 7.5 bar	Condensate max. 0.5 bar	Suction min. 120 mbar	Compressed air 6 bar	Blowing D=12 mm / 0.47 inch	Voltage Volt / kW
110E	75	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	–	230 V / 0.15 kW
130	75	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	–	–
148	110	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	–	–
150	–	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	1 option	–
160	100	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	–	–
165	80	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	–	–
166	70	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	–	–
170	85	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	–	–
172	85	3/8"	3/8"	11/2"	D=8 mm / 0.31 inch	–	–
302	75	2 x 3/8"	4 x 3/8"	4 x 11/2"	2 x D=8 mm / 0.31 inch	–	230 V / 0.15 kW
302E	75	2 x 3/8"	4 x 3/8"	4 x 11/2"	2 x D=8 mm / 0.31 inch	–	230 V / 0.15 kW

Type	Dimensions		Consumption				
	L x W x H mm (inches)		Weight kg (lbs)	Steam kg/h	Suction l/min.	Compressed air l/min.	Blowing l/min.
110E	2) 1500(59.1) x 2200(86.6) x 1600(63)		130 (286.6)	8	700	18	–
130	1250(49.2) x 600(23.6) x 1600(63)		65 (143.3)	6	150	1	–
148	1000(39.4) x 600(23.6) x 900(35.4)-1150(45.3)		65 (143.3)	6	500	1	–
150	1100(43.3) x 800(31.5) x 900(35.4)-1150(45.3)		80 (176.4)	8	1100	1	462
160	1000(39.4) x 600(23.6) x 900(35.4)-1150(45.3)		65 (143.3)	6	1200	1	–
165	1000(39.4) x 600(23.6) x 900(35.4)-1150(45.3)		65 (143.3)	6	1200	1	–
166	1000(39.4) x 600(23.6) x 900(35.4)-1150(45.3)		65 (143.3)	6	1200	1	–
170	1000(39.4) x 600(23.6) x 900(35.4)-1150(45.3)		65 (143.3)	8	500	1	–
172	1300(51.2) x 750(29.5) x 1150(45.3)		65 (143.3)	13	700	1	–
302	2x 1750(68.9) x 1150(45.3) x 2100(82.7)		350 (771.6)	26	2100	64	–
302E	2x 1750(68.9) x 1150(45.3) x 2100(82.7)		330 (727.5)	26	2100	43	–

2) with unloading station

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For over 50 years, the requirements and the problems of our customers world-wide have been our most important challenge. For decades, world-famous brands in the German and the international garments industry have had confidence in the innovative, high-quality products and services of the VEIT-Group.



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Your local sales agent:

VEIT GmbH

Justus-von-Liebig-Str. 15
D-86899 Landsberg/Lech
Germany
Tel. +49 (8191) 479-204
Fax +49 (8191) 479-199
E-Mail: info@veit.de
www.veit-group.com

BRISAY-Maschinen GmbH

Mittelweg 4
D-63762 Grossostheim-Ringheim
Germany
Tel. +49 (6026) 997-0
Fax +49 (6026) 997-100
E-Mail: info@BRISAY.de
www.BRISAY.com

KANNEGIESSER Garment & Textile Technologies GmbH & Co.

Valdorfer Strasse 100
D-32602 Vlotho · Germany
Tel. +49 (5733) 87 13-0
Fax +49 (5733) 87 13-45
E-Mail: info@veit-kannegiesser.de
www.veit-kannegiesser.com

