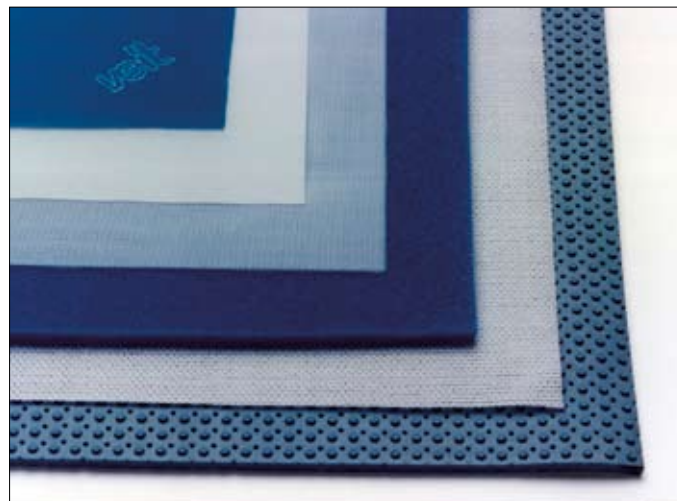


Ironing Bucks and Cover Materials



VEIT Program for Ironing Surfaces, Ironing Bucks ...

The quality of the underpressing and finishing is of prime importance for the quality of the garment shape. The ironing result depends on the equipment used: the appropriate ironing bucks and forms and their covers. To satisfy all customer and material specific specifications, VEIT has developed a series of variable cover systems. The VEIT cover system consists of a special combination of top cover, intermediate layer, adjusting layer, base layer and ironing surface. These cover systems can be used for underpressing and finishing ensuring an excellent ironing result.



VEIT Cover Systems

Our primary objective has been to select and combine different materials to create the perfect cover system – the solution is the variable cover system. Each cover system (prefitt, industry hard, industry soft, standard or soft standard) has its specific features and provides completely individual advantages for use, quality, variability or profitability.



Individual Ironing Quality

Different fabrics, work processes and quality standards require individually adapted ironing methods. With the right choice of the cover system, seams can be perfectly opened without leaving marks or shine. The ironing of pressure sensitive fabrics (velour, cord or cashmere) is easy with the appropriate cover system.

... and Cover Materials

Covers are subject to wear

Dust, fluff and chemicals collect during ironing and soil the cover. Furthermore, the cover material is exposed to heavy wearing from steam and heat. Dirty and compressed covers however reduce the airflow and so considerably affect the suction and blowing capability of the ironing table. Regular cleaning is therefore important to maintain the standard of the workplace. The cleaning frequency depends on the number of operating

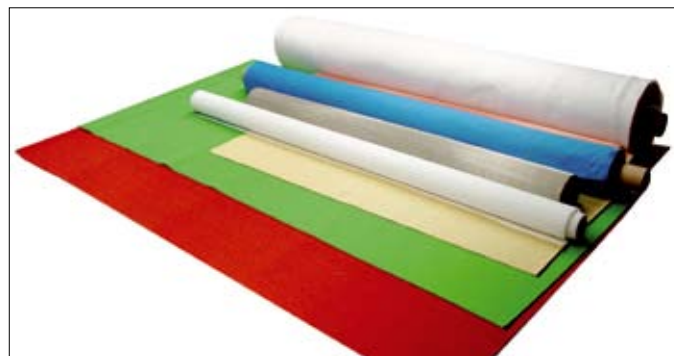


hours and the degree of cover soiling. Most covers can be cleaned several times before they have to be replaced.

It is also important that ironing bucks and surfaces (e.g. perforated plates or wire cloths) are technically in perfect condition. Regular cleaning also increases the longevity of the materials. High quality output with the fasted processing time depends on correctly functioning equipment. If the cover shows signs of excessive wear, it is cheaper to buy a new cover.

BRISAY Cover Materials

BRISAY has developed a wide range of cover materials for use on different pressing equipment. The covers can be delivered as pre-sewn covers or as cover material in running metres, on a roll and as pre-cut parts.



Advantages of BRISAY cover materials:

- Ideal distribution of ironing properties (steam, suction and blowing) on the whole ironing surface to avoid shine and marks.
- Steam is accumulated for an ideal reaction time.
- Ideal adjustment of cover material to the garment to avoid impressions.



Material mix and technical know-how ...

Quality standards and specifications of professional ironing methods are different. With the right selection of the cover system, not only the visual quality can be improved but also the ironing result.



1 / 2 / 3	Top Cover	1 Synthetic Fibre (Trevira)	Rapid movement of garment, long life, short-term heat-resistance up to 230°C.
		2 Prefitt Fine	Polyester, especially for fabrics that are subject to shine; mostly used with hard covers (seam ironing).
		3 Synthetic Fibre	Economically priced alternative, short-term heat-resistance up to 180°C.
4	Intermediate Layer	4 Foam	5 or 10 mm, as cushion for covers (e.g. 15 mm foam layer for finishing linings).
5	Adjusting Layer	5 Prefitt Coarse	This adjusting fibre guarantees the complete dispersion of the condensate drops and reduces the humidity in the cover system.
6 / 7	Base Layer	6 Vakuffitt Duo	(Silicone mat) spreading air flows over the entire surface (on ironing tables and bucks curved surface always upside; on up-steam tables cover curved surface downside = steam side).
		7 Vakupor	PU-foam of polyester, high air permeability, water-resistant, washable, long durability.
8	Ironing Surface	8 Perforated Plate or Casting with metal grid	The ironing surface of VEIT tables and bucks consists of a corrosion-resistant perforated plate or a bored moulding with an additional light metal grid – for an evenly spread suction and blowing air flow to avoid wet covers.

... systems for every requirement

The correct selection and use of suitable cover systems is also an efficiency factor.

Prefitt Cover	consisting of:	Special Features	Advantages
In Underpressing – on all seam ironing tables for opening seams	2 Top Cover Prefitt Fine with blue borders for good fitting	optimal air flow due to 2-layer-system	Avoids shine and pressure marks. Advantageous for gabardine and poplin and dark fabrics which are subject to shine.
In Finishing – on special ironing tables	6 Base Layer Vakufitt Duo		

Industry Hard Cover	consisting of:	Special Features	Advantages
In Underpressing – for ironing small parts on surfaces or bucks	1 Top Cover Synthetic Fibre 5 Adjusting Fibre Prefitt Coarse 6 Base Layer Vakufitt Duo	Additional layer (Prefitt coarse) gives a better airflow over the entire ironing surface.	Especially suitable for insensitive fabrics. Suitable for surface ironing tables for ironing small parts such as flaps, welts and cuffs.

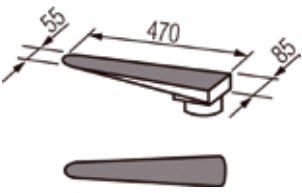

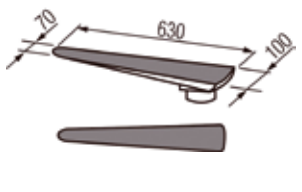

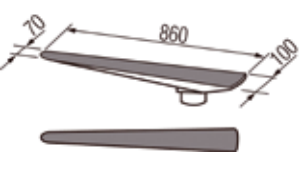

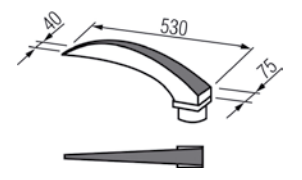

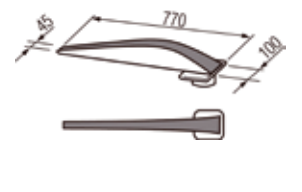

Industry Soft Cover	consisting of:	Special Features	Advantages
In Finishing – for all operations In Underpressing – for silk fabrics	1 Top Cover Synthetic Fibre 4 Intermediate Layer Foam 5 Adjusting Fibre Prefitt Coarse 6 Base Layer Vakufitt Duo	Depending on requirements, equipped with foam layer of different strengths to avoid pressure marks of buttons, pockets etc. on the garment to be ironed.	Long life cover. Precise cutting with reinforced border gives easy crease-free covering of ironing surfaces and bucks.

Standard Cover	consisting of:	Special Features	Advantages
For All Operations In Underpressing And Finishing	3 Top Cover Synthetic Fibre 7 Base Layer Vakupor	Vakupor as water-resistant, air-permeable base layer.	Low-priced alternative for universal use.

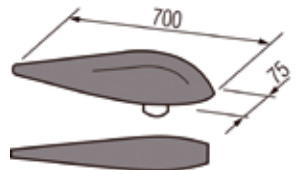

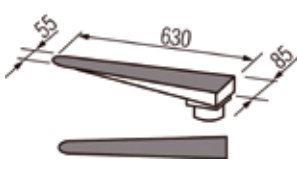

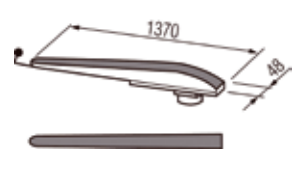

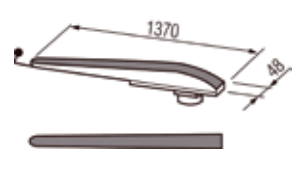

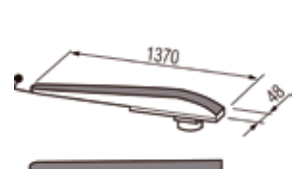

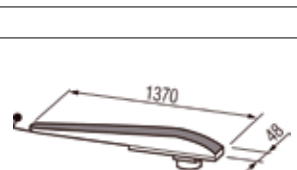

Standard Soft Cover	consisting of:	Special Features	Advantages
For All Operations In Underpressing And Finishing	1 Top Cover Synthetic 7 Base Layer Vakupor	Larger heat resistance	Long-lasting cover

Cleaning and Maintenance	We recommend to clean the covers regularly. Dirty and worn-out covers reduce the performance of your ironing table and impair the quality.		
The Synthetic Fibre Top Cover can be washed with water up to 30°C (higher temperatures might cause shrinkage or distortion).	The Prefitt Fabric And Vakufitt Duo Base Layer can be cleaned with a hard brush or compressed air	The Foam Intermediate Layers lose their air-permeability due to constant heat and have to be replaced from time to time	Base Layer Vakupor can be hand-washed in soapy water

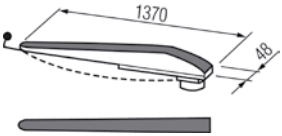

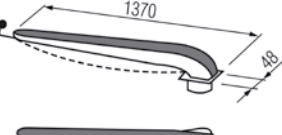

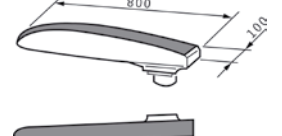
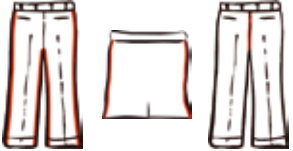


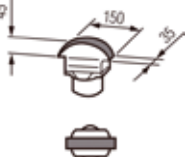

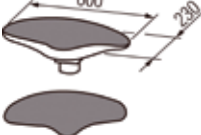

Ironing bucks and covers ...

Illustration	Description	Order No.	Use
	<p>Sleeve buck small with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Prefitt Industry soft Industry hard Standard</p>	<p>249 131 051 G</p> <p>310 512 089 G 310 512 095 G 310 512 096 G 310 512 099 G</p>	
	<p>Sleeve buck medium with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Prefitt Industry soft Industry hard Standard Soft Standard</p>	<p>249 131 065 0</p> <p>310 522 089 G 310 522 095 G 310 522 096 G 310 522 099 G 310 522 081 0</p>	
	<p>Sleeve buck large with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Prefitt Industry hard Standard</p>	<p>249 131 053 G</p> <p>310 532 089 G 310 532 096 G 310 532 099 G</p>	
	<p>Sleeve buck JUNIOR with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Prefitt Industry hard</p>	<p>249 131 044 0</p> <p>310 442 089 G 310 442 096 G</p>	
	<p>Sleeve buck special with plinth diameter 85 mm / 3.35 inch</p> <p>Sleeve buck special with plinth diameter 120 mm / 4.72 inch with iron rest</p> <p>Cover: Prefitt Industry hard</p>	<p>249 131 042 G</p> <p>249 253 042 G</p> <p>310 422 089 G 310 422 096 G</p>	

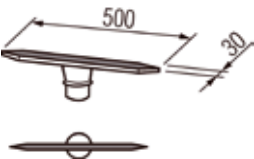

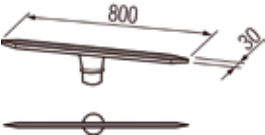

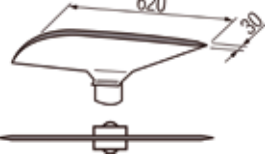

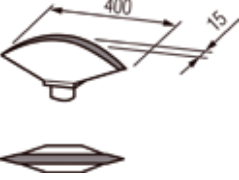



... for underpressing

Illustration	Description	Order No.	Use
	<p>Raglan buck with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Industry hard</p>	<p>249 131 068 G</p> <p>310 682 096 G</p>	
	<p>Seam buck medium with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Prefitt Industry hard Standard</p>	<p>249 131 047 G</p> <p>310 472 089 G 310 472 096 G 310 472 099 G</p>	
	<p>Trousers seam buck men's wear with plinth diameter 85 mm / 3.35 inch with heating and turning handle height with cover: 95 mm / 3.74 inch</p> <p>Cover: Prefitt</p>	<p>249 135 081 0</p> <p>320 252 089 0</p>	
	<p>Trousers seam buck men's wear with plinth diameter 120 mm / 4.72 inch with heating and turning handle height with cover: 95 mm / 3.74 inch</p> <p>Cover: Prefitt</p>	<p>249 255 046 0</p> <p>320 252 089 0</p>	
	<p>Trousers seam buck ladies' wear with plinth diameter 85 mm / 3.35 inch with heating and turning handle height with cover: 145 mm / 5.71 inch</p> <p>Cover: Prefitt</p>	<p>249 135 082 0</p> <p>321 252 089 0</p>	
	<p>Trousers seam buck ladies' wear with plinth diameter 120 mm / 4.72 inch with heating and turning handle height with cover: 145 mm / 5.71 inch</p> <p>Cover: Prefitt</p>	<p>249 255 047 0</p> <p>321 252 089 0</p>	

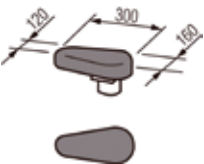

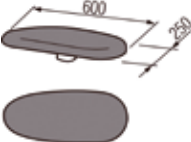

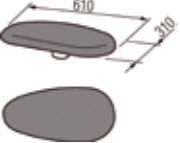

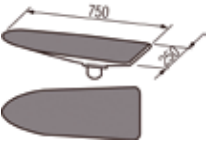

Ironing bucks and covers ...

Illustration	Description	Order No.	Use
	<p>Trouser seam buck men's wear with chain and plinth diameter 120 mm / 4.72 inch with heating, cover and turning handle height with cover: 95 mm / 3.74 inch</p> <p>Cover: Prefitt chain</p>	<p>249 255 044 0</p> <p>320 252 089 0 449 251 011 0</p>	
	<p>Trouser seam buck ladies' wear with chain and plinth diameter 120 mm / 4.72 inch with heating, cover and turning handle height with cover: 145 mm / 5.71 inch</p> <p>Cover: Prefitt chain</p>	<p>249 255 045 0</p> <p>321 252 089 0 449 251 011 0</p>	
	<p>Skirt seam buck with plinth diameter 85 mm / 3.35 inch Skirt seam buck with plinth diameter 120 mm / 4.72 inch</p> <p>Cover: Prefitt Industry hard Standard</p>	<p>249 131 080 G</p> <p>249 251 080 G</p> <p>310 802 089 G 310 802 096 G 310 802 099 G</p>	
	<p>Double shoulder seam buck with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Prefitt Industry hard</p>	<p>249 131 015 0</p> <p>310 152 089 G 310 152 095 G</p>	
	<p>Sleeve head buck with plinth diameter 85 mm / 3.35 inch</p>	<p>249 131 061 0</p>	
	<p>Shoulder seam buck with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Prefitt Industry hard</p>	<p>249 131 016 0</p> <p>310 162 089 G 310 162 096 G</p>	

... for underpressing

Illustration	Description	Order No.	Use
	<p>Edge buck small with plinth diameter 85 mm / 3.35 inch</p>	<p>249 131 071 0</p>	
	<p>Edge buck medium with plinth diameter 85 mm / 3.35 inch</p>	<p>249 131 060 0</p>	
	<p>Edge buck blazer with plinth diameter 85 mm / 3.35 inch</p>	<p>249 131 003 0</p>	
	<p>Collar outer seam buck with plinth diameter 85 mm / 3.35 inch</p>	<p>249 131 041 0</p>	
	<p>Collar buck with plinth diameter 85 mm / 3.35 inch</p>	<p>249 131 069 0</p>	

Ironing bucks and covers ...

Illustration	Description	Order No.	Use
	<p>Universal buck small with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Industry soft Industry hard Standard</p>	<p>249 131 076 0</p> <p>310 762 095 G 310 762 096 G 310 762 099 G</p>	
	<p>Egg-shaped buck small with plinth diameter 85 mm / 3.35 inch</p> <p>Egg-shaped buck small with plinth diameter 120 mm / 4.72 inch</p> <p>Cover: Industry soft Industry hard Standard Soft Standard</p>	<p>249 131 054 0</p> <p>249 251 054 0</p> <p>310 542 095 G 310 542 096 G 310 542 099 G 310 542 081 0</p>	
	<p>Egg-shaped buck large with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Industry soft Industry hard Standard</p>	<p>248 131 055 0</p> <p>310 552 095 G 310 552 096 G 310 552 099 G</p>	
	<p>Skirt buck with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Prefitt Industry soft Industry hard Standard</p>	<p>249 131 057 G</p> <p>310 572 089 G 310 572 095 G 310 572 096 G 310 572 099 G</p>	

... for underpressing and finishing

Illustration	Description	Order No.	Use
	<p>Trousers waistband buck with plinth diameter 85 mm/3.35 inch</p> <p>Cover: Industry soft</p>	<p>249 131 011 G</p> <p>310 772 095 G</p>	
	<p>Hip bow buck men's wear with plinth diameter 85 mm/3.35 inch</p> <p>Hip bow buck men's wear with plinth diameter 120 mm/4.72 inch</p> <p>Cover: Industry soft</p>	<p>249 131 029 0</p> <p>249 131 028 0</p> <p>310 141 095 0</p>	
	<p>Hip bow buck ladies' wear with plinth diameter 85 mm/3.35 inch</p> <p>Cover: Industry soft</p>	<p>249 131 103 0</p> <p>310 302 095 0</p>	
	<p>Shoulder buck ladies' wear with plinth diameter 85 mm/3.35 inch</p> <p>Cover: Prefitt Industry soft Industry hard Standard</p>	<p>249 131 049 0</p> <p>310 492 089 G</p> <p>310 492 095 G</p> <p>310 492 096 G</p> <p>310 492 099 G</p>	

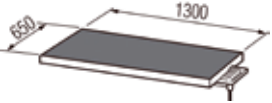
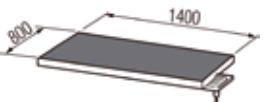
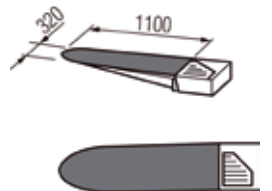
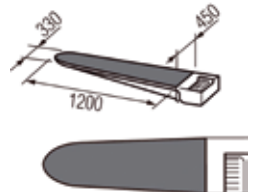
Ironing Bucks and covers ...

Illustration	Description	Order No.	Use
	<p>Universal buck long with plinth diameter 85 mm / 3.35 inch Universal buck long with plinth diameter 120 mm / 4.72 inch</p> <p>Cover: Prefitt Industry soft Industry hard Standard</p>	<p>249 131 077 G 249 251 077 G 310 772 089 G 310 772 095 G 310 772 096 G 310 772 099 G</p>	
	<p>Trousers leg universal buck with clamp and plinth diameter 120 mm / 4.72 inch</p> <p>Cover: Industry soft Industry hard</p>	<p>249 251 018 G 310 182 095 G 310 182 096 G</p>	
	<p>Shoulder seam buck with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Industry soft</p>	<p>249 131 002 0 310 022 094 G</p>	
	<p>Jacket lining buck concave with plinth diameter 120mm / 4.72 inch</p> <p>Cover: Standard soft</p>	<p>249 251 038 0 310 382 091 0</p>	
	<p>Jacket lining buck convex with plinth diameter 120mm / 4.72 inch</p> <p>Cover: Standard soft</p>	<p>248 251 037 0 310 372 091 G</p>	

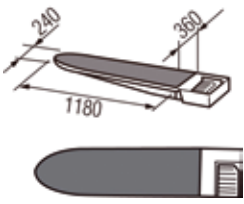
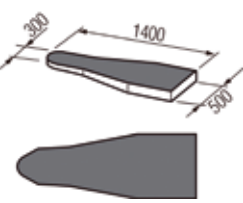
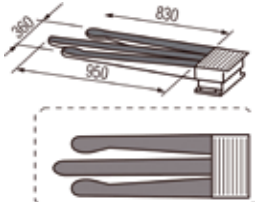

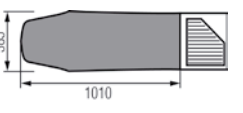
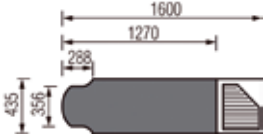
... for finishing

Illustration	Description	Order No.	Use
	<p>Additional unit shoulder-finish men's wear with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Standard</p>	<p>249 131 100 0</p> <p>311 002 099 0</p>	
	<p>Additional unit shoulder-finish ladies' wear with plinth diameter 85 mm / 3.35 inch</p> <p>Cover: Standard</p>	<p>249 131 083 0</p> <p>310 832 099 0</p>	
	<p>Finish buck ladies' wear with plinth diameter 120 mm / 4.72 inch</p> <p>Cover: Industry soft</p>	<p>249 251 088 0</p> <p>310 882 095 0</p>	

Ironing bucks and covers ...

Illustration	Description	Order No.	Use
	<p>Surface 1300 x 650 mm / 51.18 x 25.59 inch 1300 x 650 mm / 51.18 x 25.59 inch with heating</p> <p>Cover: Prefitt Industry soft Standard</p>	<p>243 072 012 0 243 073 012 0 344 352 089 0 344 352 095 0 344 352 099 0</p>	<p>universal</p>
	<p>Surface 1400 x 800 mm / 55.12 x 31.5 inch</p> <p>Cover: Prefitt Industry soft Standard</p>	<p>243 072 004 G 343 812 089 G 343 812 095 G 343 812 099 G</p>	<p>universal</p>
	<p>Dress board narrow with iron rest</p> <p>Cover: Prefitt Industry soft Standard</p>	<p>241 072 001 0 341 012 089 G 341 012 095 G 341 012 099 G</p>	<p>universal</p>
	<p>Dress board wide with iron rest Dress board wide with iron rest and heating</p> <p>Cover: Prefitt Industry soft Standard</p>	<p>241 072 002 0 241 073 002 0 310 952 089 G 310 952 095 G 310 952 099 G</p>	<p>universal</p>

... for base modules

Illustration	Description	Order No.	Use
	<p>Dress board skirt with iron rest</p> <p>Cover: Prefitt Industry soft Standard</p>	<p>241 072 009 0</p> <p>342 372 089 G 342 372 095 G 342 372 099 G</p>	<p>universal</p>
	<p>Surface CR2</p> <p>Cover: Industry soft Standard</p>	<p>241 072 005 0</p> <p>342 362 095 G 342 362 099 G</p>	<p>universal</p>
	<p>Triple jacket seam buck</p> <p>Cover: Prefitt Industry hard</p>	<p>249 221 025 G</p> <p>310 252 089 G 310 252 096 G</p>	
	<p>Surface for blouses and shirt finish with iron rest</p> <p>Cover: Industry soft</p>	<p>243 072 013 0</p> <p>343 072 095 0</p>	<p>universal</p>
	<p>Surface coat with iron rest</p> <p>Cover: Industry soft</p>	<p>243 072 011 0</p> <p>341 112 095 0</p>	<p>universal</p>

VEIT cover materials are also available in running metres with special quantity discounts.

Pressing for Excellence – Why you can put your trust in the VEIT-Group

For over 50 years, the requirements and the problems of our customers world-wide have been our most important challenge. For decades, world-famous brands in the German and the international garments industry have had confidence in the innovative, high-quality products and services of the VEIT-Group.



Our experts consult with you as a partner to assist you in finding the best solution for your project no matter if you are planning to use individual machines or if you need a complete production line.



Prompt delivery and professional installation of your machines and systems goes hand in hand with premium training with which we enable your staff to achieve the highest possible productivity.

Worldwide 24 hr Service Hotline

Our service technicians worldwide are available around the clock so that your production works with as little disruption as possible.



We look forward to dealing with you personally!

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